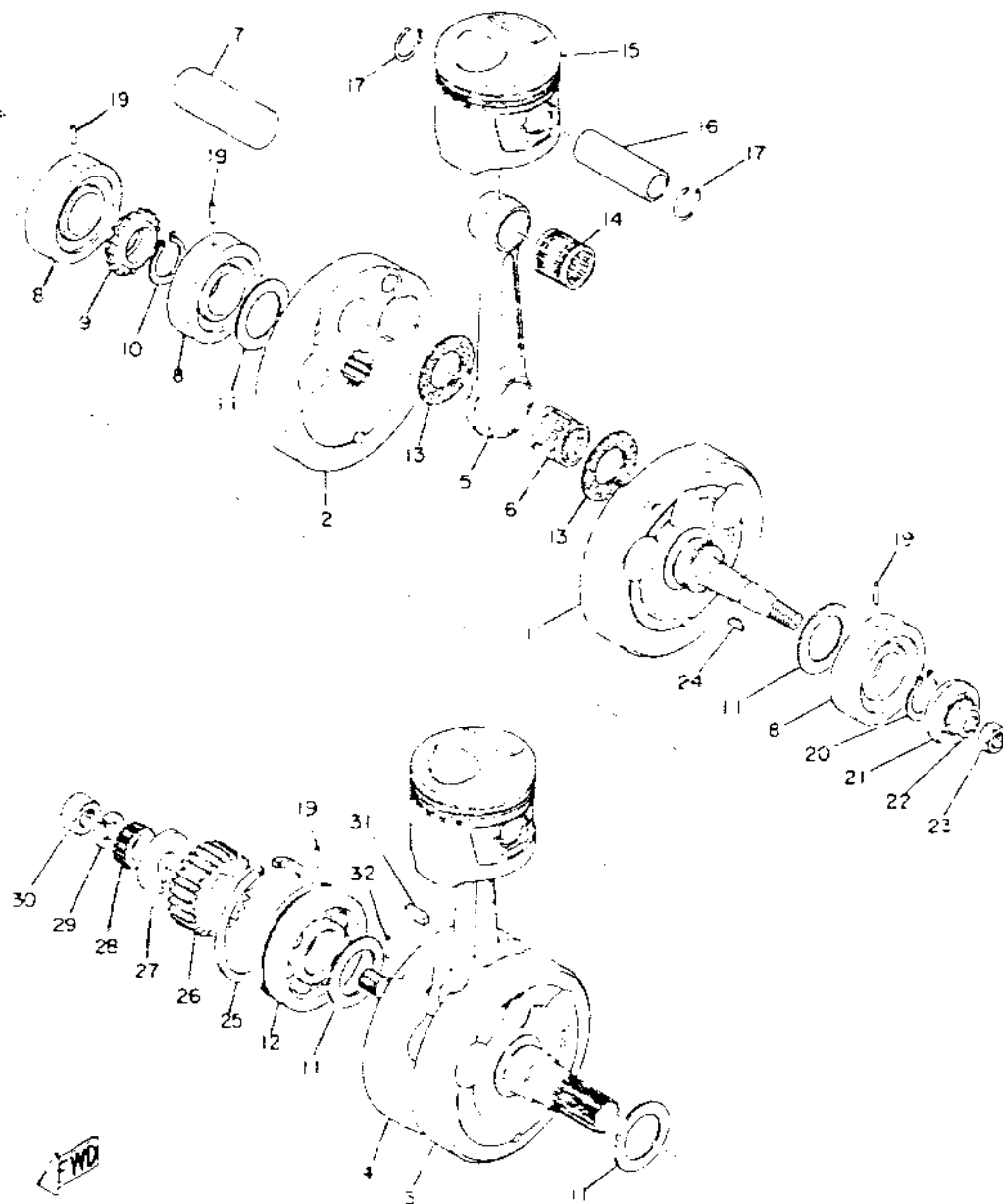
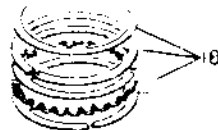




Ref. No.	Part No.	Description	XS 1	XS 1B	XS 2	1A 5
0-1	205-11400-02-00	CRANK ASS'Y	1	1	1	1
1	256-11412-01-00	CRANK 1, left	1	1	1	1
2	256-11422-01-00	CRANK 1, right	1	1	1	1
3	256-11432-02-00	CRANK 2, left	1	1	1	1
4	256-11442-01-00	CRANK 2, right	1	1		
	306-11442-03-00	CRANK 2, right			1	1
5	256-11651-01-00	ROD, connecting	2	2	2	2
6	93310-62660-00	BEARING, con-rod b.g. end	2	2	2	2
7	256-11681-00-00	PIN, crank	2	2	2	2
8	93390-00003-00	BEARING, special	3	3	3	3
9	256-11549-00-00	SPROCKET, cam chain (17T)	1	1	1	1
10	03410-32019-00	CIRCLIP (S-32)	1	1	1	1
11	256-11561-00-00	SHIM, crank (32.2-44-1.0)	4	4	4	4
12	93306-30604-00	BEARING (6306C3 special)	1	1	1	1
13	90209-26014-00	WASHER, crank pin (256-11685-00)		4	4	4
14	93310-22242-00	BEARING, on-rod small end	2			
15	256-11631-02-96	PISTON (STD., 96mm)	2	2	2	2
	256-11635-02-00	PISTON (0.25mm 1st O.S.)	2	2	2	2
	256-11636-02-00	PISTON (0.50mm 2nd O.S.)	2	2	2	2
16	256-11633-00-00	PIN, piston	2	2	2	2
17	93450-24028-00	CLIP, piston pin (256-11634-00)	4	4	4	4
18	256-11610-00-00	PISTON RING SET (STD.)	2s	2s	2s	2s
	256-11610-10-00	PISTON RING SET (1st O.S.)	2s	2s	2s	2s
	256-11610-20-00	PISTON RING SET (2nd O.S.)	2s	2s	2s	2s

XS1/XS1B

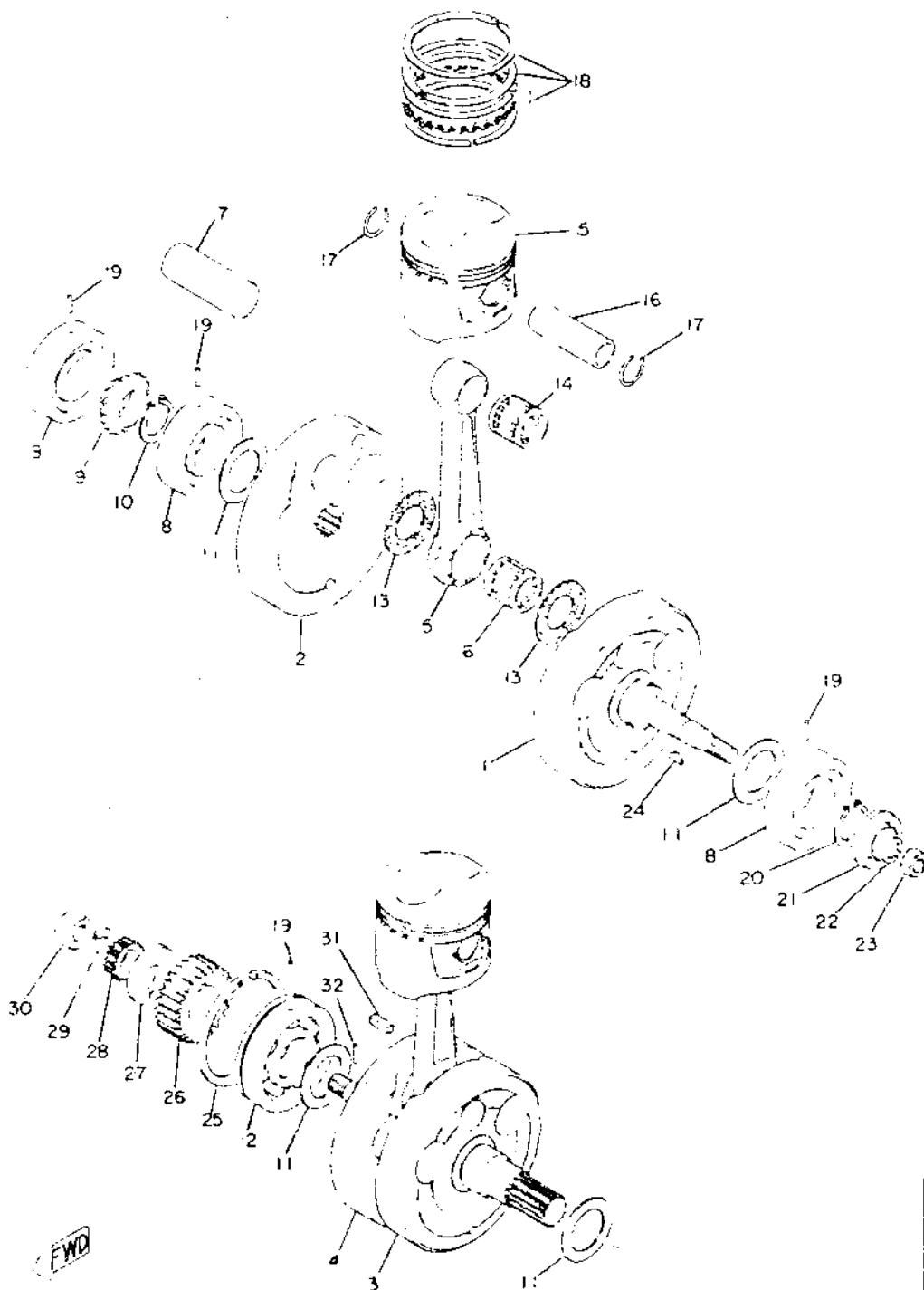
TX65C

14 PISTON SKIRT CLEARANCE (mm) (inch)	0.50-0.55mm (0.020-0.022")
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XS2

13 PISTON SKIRT CLEARANCE (mm) (inch)	0.51-0.55 (0.020-0.022)
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PISTON SKIRT CLEARANCE (NOMINAL) (mm) (ALLOWABLE)	0.50-0.55mm (0.020-0.022")
RING END GAP (TOP) (END) (CARD)	2.4mm (0.094")
RING GROOVE CLEARANCE (TOP) (END) (CARD)	0.4-0.6mm (0.016-0.024")
VALVE CLEARANCE (mm) (INCH) INTAKE EXHAUST	0.175mm (0.007")



Ref. No.	Parts No.	Description	XS1	XS1B	XS2	TX650
19	93605-12069-00	PIN, dowel (4.5-11.8) . . .	4	4	4	4
20	93410-32019-00	CIRCLIP (S-32)	1	1	1	1
21	93102-25121-00	OIL SEAL (SD-25-40.6-9.0±3)	1	1	1	1
22	92901-12100-00	WASHER, spring	1	1	1	1
23	90170-12064-00	NUT, crankshaft 2 (256-11556-00)	1	1	1	1
24	90280-04005-00	KEY, woodruff (150-11545-00)	1	1	1	1
25	93440-78011-00	CIRCLIP	1	1	1	1
26	256-16111-00+00	GEAR, primary drive (27T)	1	1	1	1
27	90214-16001-00	WASHER, lock (256-11587-00)	1	1	1	1
28	256-13324-01 00	GEAR, drive (17T)	1	1	1	1
29	92901-14100-00	WASHER, spring	1	1	1	1
30	90170-14076-00	NUT, crankshaft 1 (256-11555-00)	1	1	1	1
31	90282-07006-00	KEY, woodruff (278-11546-00)	1	1	1	1
32	93603-17070-00	PIN, dowel (3-16.8)	1	1	1	1

XS1/XS1B

14. PISTON SKIRT CLEARANCE (mm) (inch)	.050-.055mm .0020-.0022"
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XS2

13. PISTON SKIRT CLEARANCE (MIN) (INCH)	.050-.055 .0020-.0022
14. RING GROOVE SIDE GAP (MIN) (MAX)	Top .04-.08/2nd .03-.07
15. RING END GAP (MIN) (MAX)	2-4mm

TX650

PISTON SKIRT CLEARANCE (NOMINAL) (MAX ALLOWABLE)	150-.055mm .063-.0027" 101
RING END GAP (TOP) (2ND) (3RD)	2-4mm 2-4mm
RING GROOVE CLEARANCE (TOP) (2ND) (3RD)	.04-.035mm .3 .3
VALVE CLEARANCE (INCL. COLD) (INTAKE) (EXHAUST)	0.075mm .003" 0.15mm