



Ref. No	Part Number	Description	XS 1	XS 1B	XS 2	XS 3A	650
1	256-15100-05-00	CRANKCASE ASS'Y	1	1	1		
	306-15100-03-00	CRANKCASE ASS'Y				1	1
2	91830-22016-00	PIN, dowel (9.8-12-16) (91800-05016)	2	2	2		
	91830-22016-00	PIN, dowel (9.8-12-16)					6
3	90116-08196-00	BOLT, crankcase stud 1 (256-15192-00)	2	2	2	2	
4	97313-08055-00	BOLT (97323-08055)	1	1	1	1	
5	90116-08232-00	BOLT, crankcase stud 3 (256-15194-00)	3	3	1	1	
6	246-15195-00-00	BOLT, crankcase stud 4	1	1			
7	90116-08199-00	BOLT, crankcase stud 5 (256-15196-00)	3	3	3	3	
8	90116-08064-00	BOLT, crankcase stud 2 (256-15193-00)	4	4	4	4	
9	97321-08075-00	BOLT (96103-08075)	2	2	2	2	
10	93605-12069-00	PIN, dowel (4.5-11.8)	4	4	4	4	
11	97323-08090-00	BOLT	1	1	1	1	
12	95303-08600-00	NUT	14	14	10	10	
13	92903-08200-00	WASHER, plain	18	18	14	14	
14	93603-14026-00	PIN, dowel (3-14)	1	1	1	1	
15	256-15351-00-00	PLUG, drain	2	2	2	2	
16	256-15353-00-00	GASKET, drain plug	2	2	2	2	
17	256-15362-02-00	PLUG, oil level	1	1	1	1	
18	90430-29050-00	GASKET, oil plug (256-15364-00)	1	1	1	1	
19	90116-08232-00	BOLT, crankcase stud 6 (256-15197-00)	1	1	1	1	
	90116-08066-00	BOLT, crankcase stud 2 (306-15193-00)	1	1	1	1	
20	256-15395-00-00	GASKET, oil sealing	1	1	1	1	
21	90116-08055-00	BOLT, crankcase stud 6 (306-15197-00)				1	1
22	90116-08047-00	BOLT, crankcase stud 1 (306-15192-00)				1	1
23	90116-08066-00	BOLT, crankcase stud 2 (306-15193-00)				1	1
24	90176-08019-00	NUT, exhaust pipe hold (256-14652-00)				4	4
25	90430-08143-00	GASKET (8.5-13-1.6) (256-11198-00)				4	4