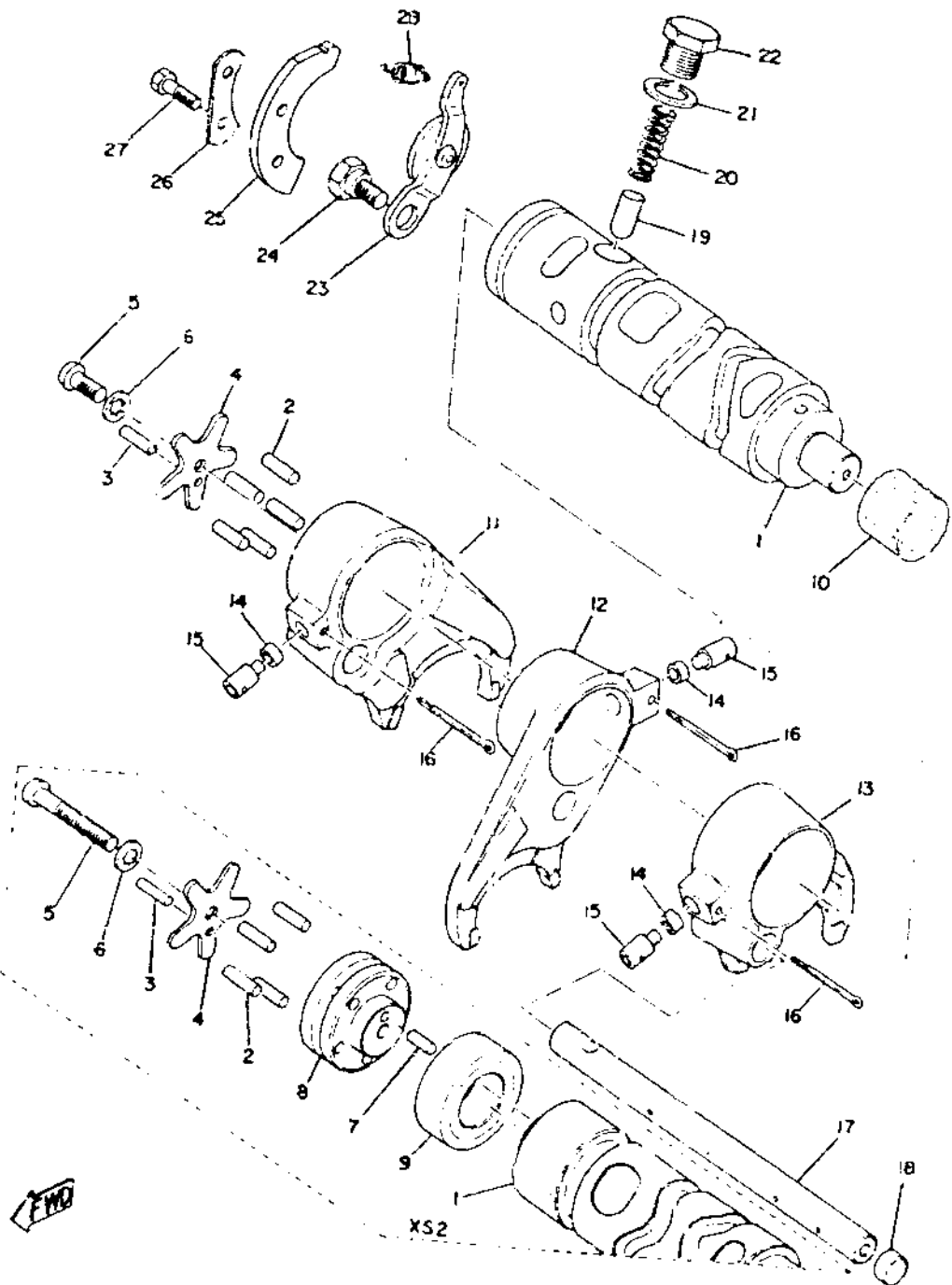


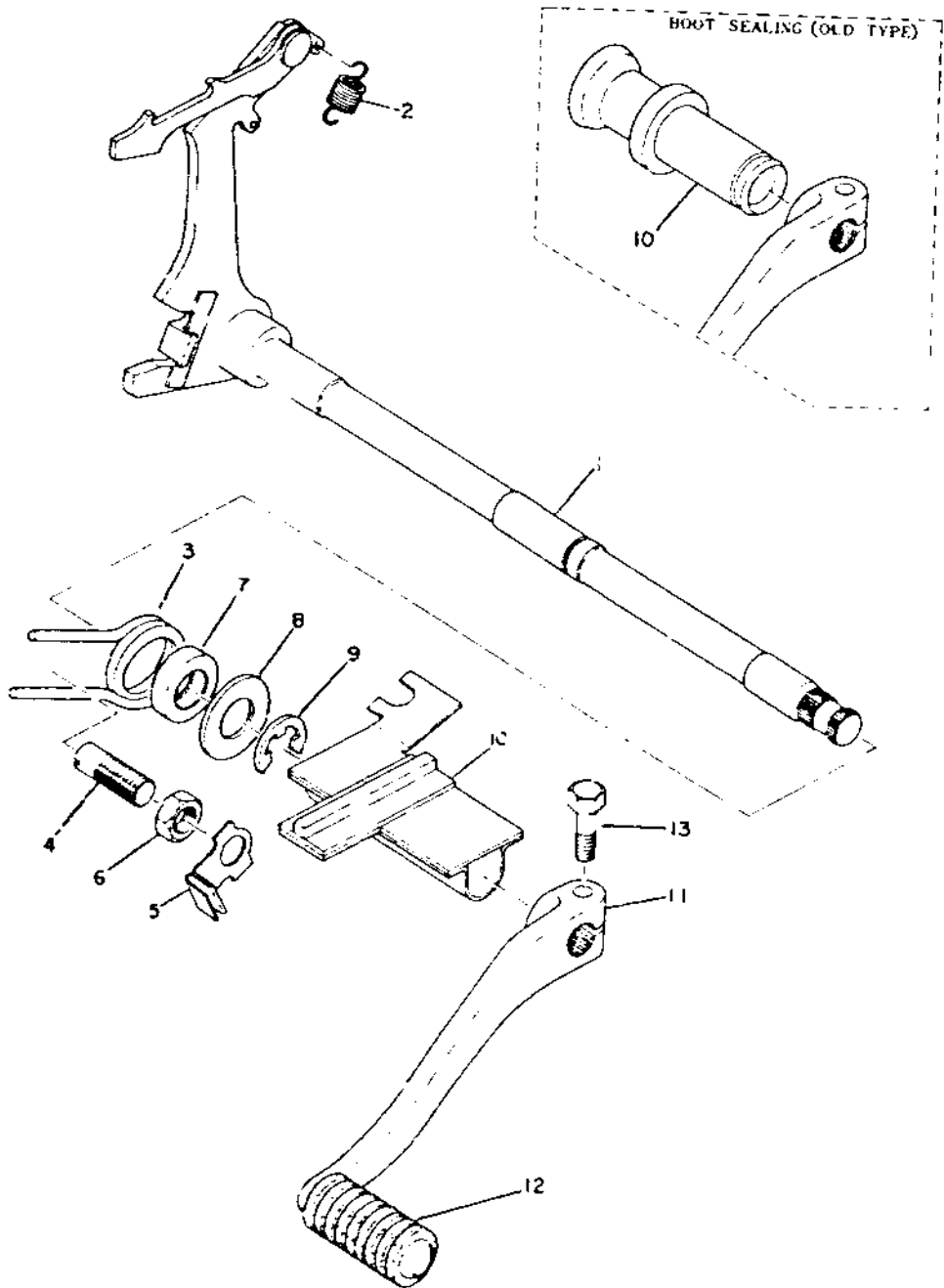
Ref No	Part Number	Description	XS 1	XS 1P	XS 2	TX 650
0-1	256-18540-00-00	SHIFT CAM ASS'Y	1	1		
	306-18540-00-00	SHIFT CAM ASS'Y			1	1
1		CAM, shift	1	1		
		CAM, shift			1	1
2	93604-14012-00	PIN, dowel (4-13.8)	5	5	4	4
3	93603-14026-00	PIN, dowel (3-14)	1	1	1	1
4	168-18561-00-00	PLATE, side	1	1	1	1
5	98503-05012-00	SCREW, pan head	1	1		
	98501-05035-00	SCREW, pan head			1	
	98501-05046-00	SCREW, pan head (98501-05045)				1
6	S2901-05300-00	WASHER, tooth	1	1	1	1
7	93604-10011-00	PIN, dowel			2	2
8	306-18546-00-00	CAM, shift 2			1	1
9	92318-32003-00	BEARING			1	1
10	93320-31501-00	BEARING	1	1	1	1
11	256-18513-00-00	FORK, shift 4th gear wheel	1	1	1	1
12	256-18512-00-00	FORK, shift 3rd pinion	1	1	1	1
13	256-18511-00-00	FORK, shift 5th gear wheel	1	1	1	1
14	136-18551-00-00	ROLLER, cam follower	3	3	3	3
15	90249-05041-00	PIN, cam follower (168-18552-00)		3		
	90249-08001-00	PIN, cam follower (256-18552-00)	3	3	3	3
	168-18553-00-00	PIN, cotter	3			
	91401-25025-00	PIN, cotter	3	3	3	3
17	256-18531-00-00	BAR, shift fork guide	1	1	1	1
18	90334-10006-00	PLUG, blind (150-18328-00)	1			
	90334-10007-00	PLUG, blind (256-15439-00)	1	1	1	1
19	137-18547-00-00	STOPPER, cam	1	1	1	1
20	90501-09051-00	SPRING, neutral (168-18558-00)	1	1		
	90501-10068-00	(306-18558-00)			1	1

FWD

XS2



Ref. No.	Part Number	Description	XS 1	XS 1B	XS 2	TX 850
21	90430-16047-00	GASKET (16.5-24-1.0) (256-18567-00)	1	1	1	1
22	90109-16392-00	SCREW, spring (256-18577-00)	1	1	1	1
23	341-18140-00-00	STOPPER LEVER ASSY	1	1	1	1
24	90109-06181-00	BOLT, stopper (256-18177-00)	1	1	1	1
25	256-18562-00-00	PLATE, stopper	1	1	1	1
26	256-18565-00-00	PLATE, lock screw	1	1	1	1
27	90101-06091-00	BOLT (256-18594-00)	2	2	2	2
28	90506-10022-00	SPRING (256-18143-02)	1	1	1	1



Ref. No.	Part Number	Description	XS 1	XS 18	XS 2	TX 650
1	256-18101-02-00	CHANGE SHAFT ASSY.	1	1	1	1
2	90506-08007-00	SPRING (168-18123-00)	1	1	1	1
3	90508-32053-00	SPRING, shaft return (168-18124-00)	1	1	1	1
4	90149-10018-00	SCREW, adjusting (168-18133-00)	1	1	1	1
5	256-18139-00-00	WASHER, lock	1	1		
	90215-10105-00	WASHER, lock (306-18139-00)			1	1
6	90170-10038-00	NUT, hexagon	1	1		1
7	93109-14010-00	OIL SEAL (SDO-14-24-6)	1	1		1
8	90201-14220-00	WASHER, change axle (248-18137-00)	1	1	1	1
9	93430-12009-00	CIRCLIP (E-12)	1	1	1	1
10	256-17486-00-00	GUIDE, chain	1	1	1	1
1	1J7-18111-01-93	PEDAL, change (256-18111-00-93)	1	1	1	1
12	132-18113-01-00	COVER, change pedal	1	1	1	1
13	97313-06020-00	BOLT (97323-06020)	1	1	1	1

