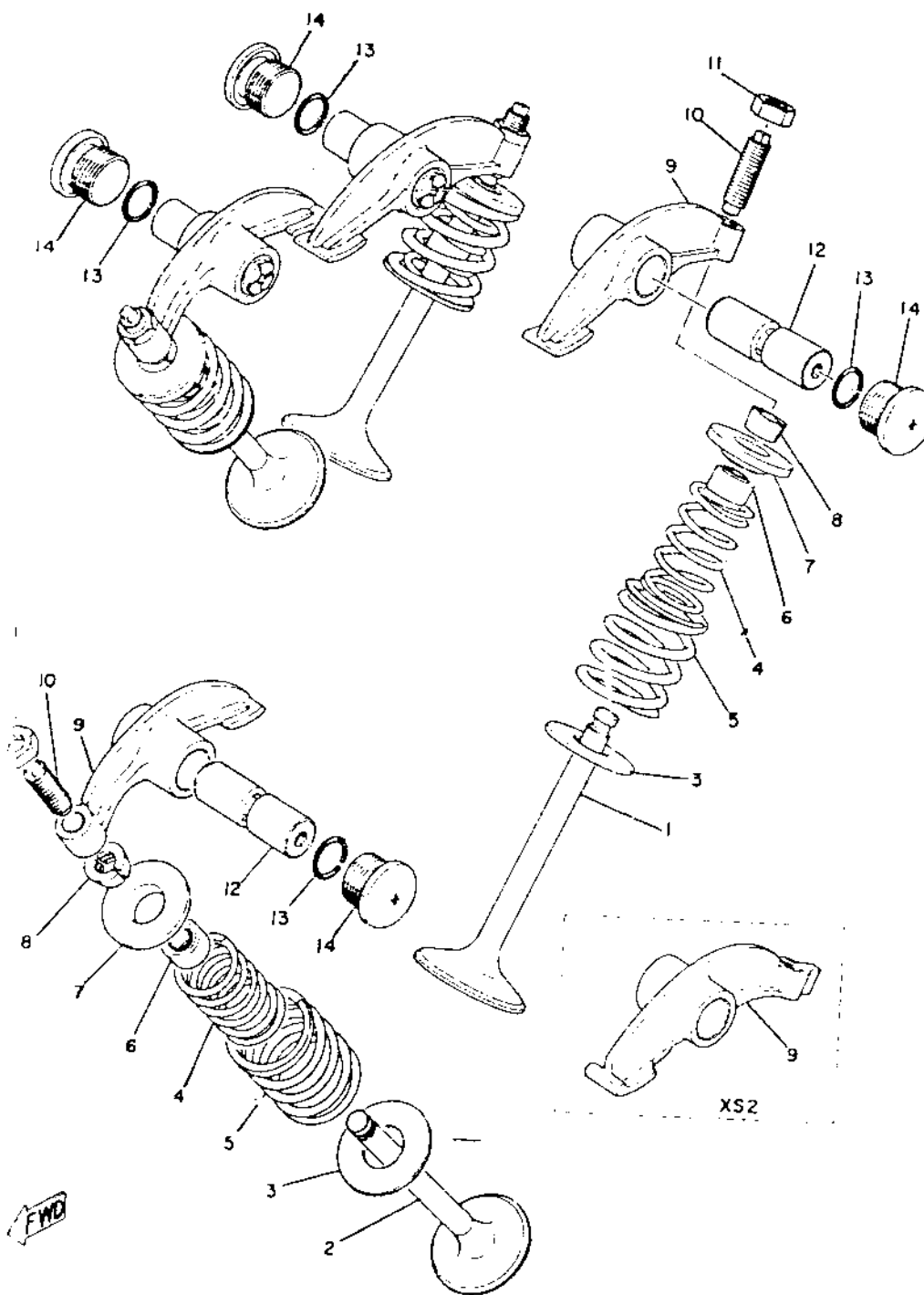




Ref. No	Part Number	Description	XS 1	XS 1B	XS 2	TX 650	Remarks/ Refer to T Full No.
1	341-12111-03-00	VALVE, intake (341-12111-02)	2	2	2	2	
2	341-12121-01-00	VALVE, exhaust	2	2	2	2	
3	256-12116-01-00	SEAT, valve spring	4	4	4	4	
4	90501-291E0-00	SPRING, compression inner (256-12113-00)	4	4	4	4	
5	90501-45167-00	SPRING, compression outer (256-12114-00)	4	4	4	4	
6	341-12119-02-00	SEAL, valve stem oil	4	4	4	4	
7	256-12117-00-00	RETAINER, valve spring	4	4	4	4	
	256-12117-01-00	RETAINER (256-12117-00)	4	4	4	4	
8	256-12118-00-00	LOCK, valve spring retainer	8	8	8	8	~21661
	341-12118-00-00	LOCK, valve spring retainer	8	8	8	8	216614- P/N386
9	306-12151-00-00	ARM, valve rocker	4	4	4	4	
10	90149-08098-00	SCREW, valve adjusting (447-12159-01)	4	4	4	4	
11	90170-08173-00	NUT, lock (256-12158-00)	4	4	4	4	
12	256-12156-01-00	SHAFT, rocker	4	4	4	4	
13	93210-17143-00	O-RING (2.5-17)	4	4	4	4	
14	90340-18017-00	PLUG, rocker (256-11177-00)	4	4	4	4	

FWD

Seat Width	Standard Width	Wear Limit
	1.3mm (.051")	2.0mm (.078")

			Original Clearance	Replacement C
Intake	Valve Guide ID	* 8mm + .019 + .010	.020 - .044mm	100mm
	Valve Stem OD	8mm - .010 - .025		
Exhaust	Valve Guide ID	* 8mm + .019 + .010	.035 - .059mm	1.10mm
	Valve Stem OD	8mm - .025 - .040		