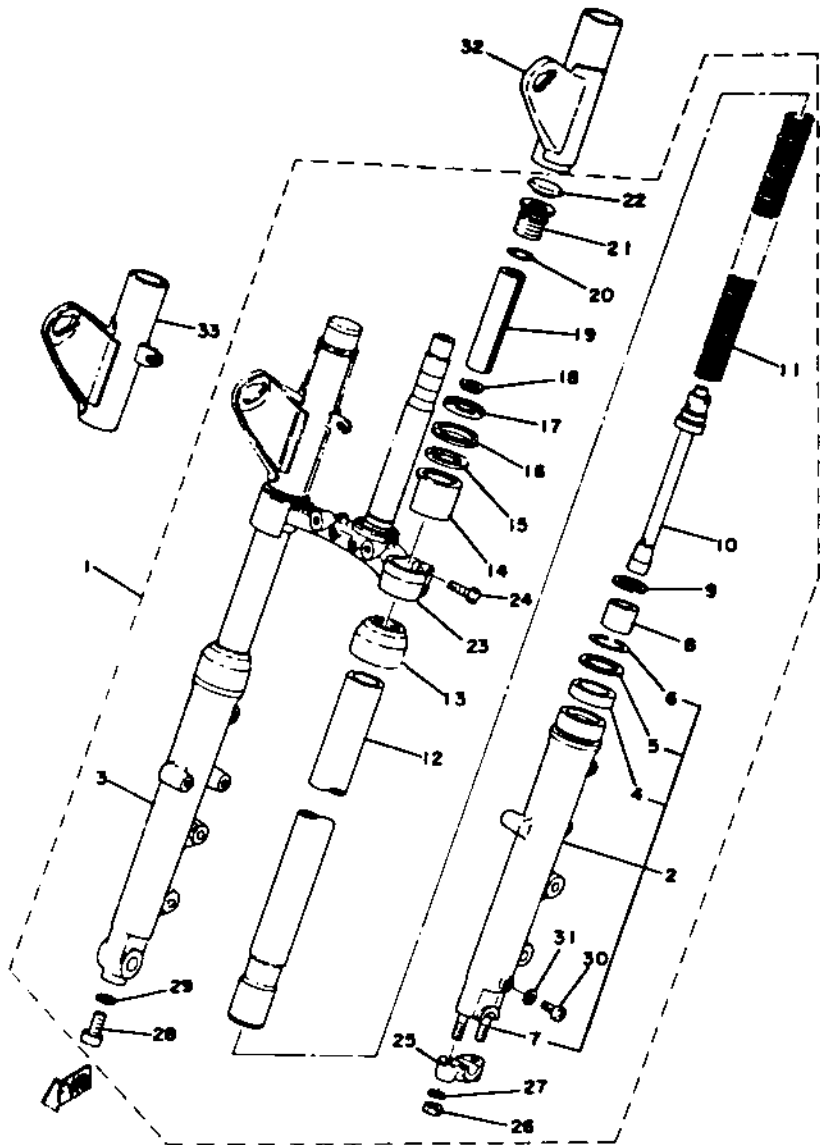


| Ref. No. | Part Number     | Description                     | DE |
|----------|-----------------|---------------------------------|----|
| 1        | 1T3-23101-52-00 | FRONT FORK ASS'Y (1T3-23101-51) | 1  |
| 2        | 1T3-23128-50-00 | . FORK TUBE, outer left         | 1  |
| 3        | 1T3-23136-50-00 | . FORK TUBE, outer right        | 1  |
| 4        | 1T3-23145-00-00 | . . OIL SEAL                    | 2  |
| 5        | 341-23146-50-00 | . . WASHER, oil seal            | 2  |
| 6        | 341-23156-50-00 | . . CLIP, oil seal              | 2  |
| 7        | 90116-08261-00  | . . BOLT (278-23128-51)         | 2  |
| 8        | 434-23171-00-00 | . PISTON, front fork            | 2  |
| 9        | 93450-30033-00  | . CIRCLIP                       | 2  |
| 10       | 1T3-23170-50-00 | . CYLINDER, front fork          | 2  |

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|    |                 |                      |   |
|----|-----------------|----------------------|---|
| 11 | 1G3-23141-50-00 | . SPRING             | 2 |
| 12 | 1G3-23124-50-00 | . FORK TUBE, inner   | 2 |
| 13 | 1T3-23144-50-00 | . SEAL dust          | 2 |
| 14 | 1T3-23122-50-00 | . COVER, outer       | 2 |
| 15 | 1T3-23163-50-00 | . GASKET             | 2 |
| 16 | 1T3-23116-50-00 | . GUIDE, cover under | 2 |
| 17 | 1T3-23146-50-00 | . WASHER             | 2 |
| 18 | 256-23142-60-00 | . SEAT, spring upper | 2 |
| 19 | 498-23118-00-00 | . SPACER             | 2 |
| 20 | 2F0-23114-00-00 | . O-RING             | 2 |

**XS650**



| Ref. No. | Part Number     | Description                                     | D |
|----------|-----------------|---|---|
| 21       | 1T3-23111-50-00 | . BOLT, cap .....                               | 2 |
| 22       | 1T3-23168-50-00 | . CAP .....                                     | 2 |
| 23       | 1T3-23340-50-33 | . UNDERBRACKET COMP.<br>(2M0-23340-00-33) ..... | 1 |
| 24       | 90119-08012-00  | . BOLT .....                                    | 4 |
| 25       | 341-23167-50-00 | . HOLDER, axle .....                            | 1 |
| 26       | 90185-08054-00  | . NUT .....                                     | 2 |

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|    |                 |   |   |
|----|-----------------|---|---|
| 27 | 90201-08544-00  | . WASHER, plate .....                         | 2 |
| 28 | 1T3-23181-50-00 | . BOLT, hexagon socket head ...               | 2 |
| 29 | 509-23158-L0-00 | . GASKET .....                                | 2 |
| 30 | 98501-04008-00  | . PLUG, drain .....                           | 2 |
| 31 | 122-23129-00-00 | . GASKET, drain plug .....                    | 2 |
| 32 | 447-23121-51-93 | COVER, upper left .....                       | 1 |
| 33 | 447-23131-51-93 | COVER, upper right<br>(1T3-23131-50-93) ..... | 1 |

**XS650**