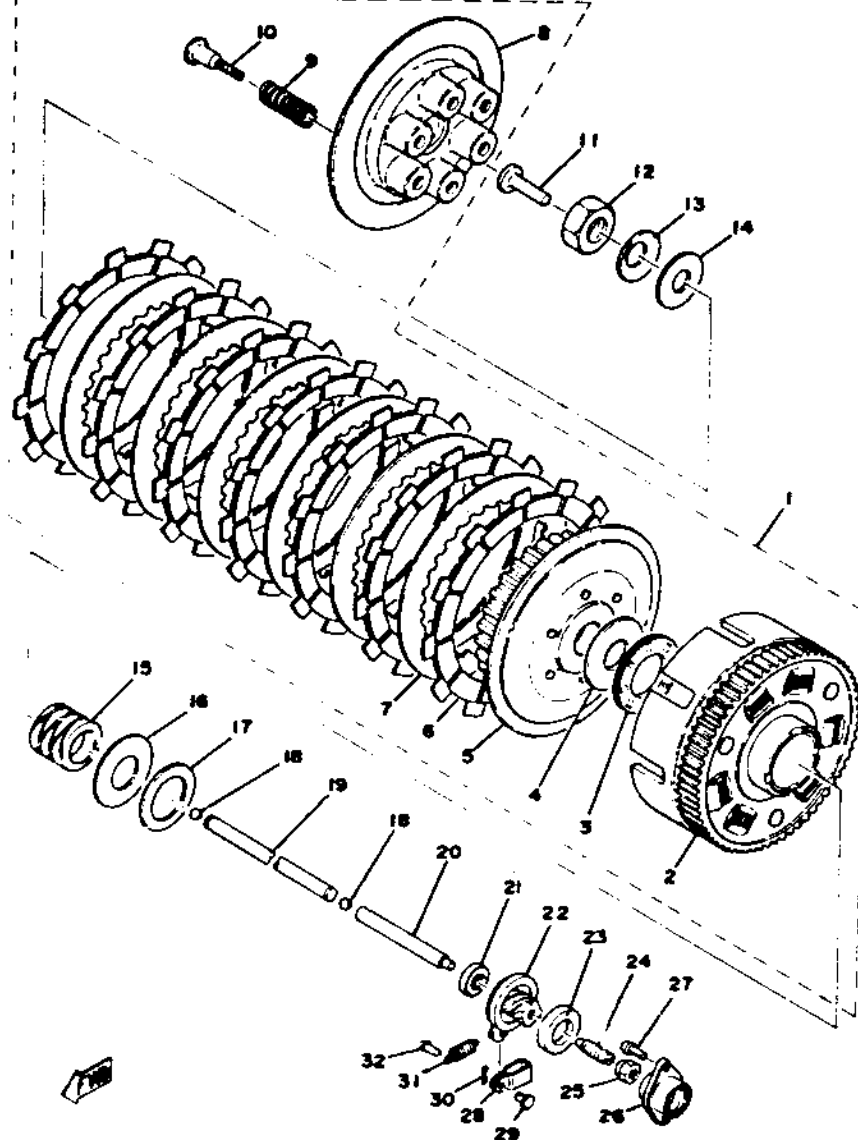
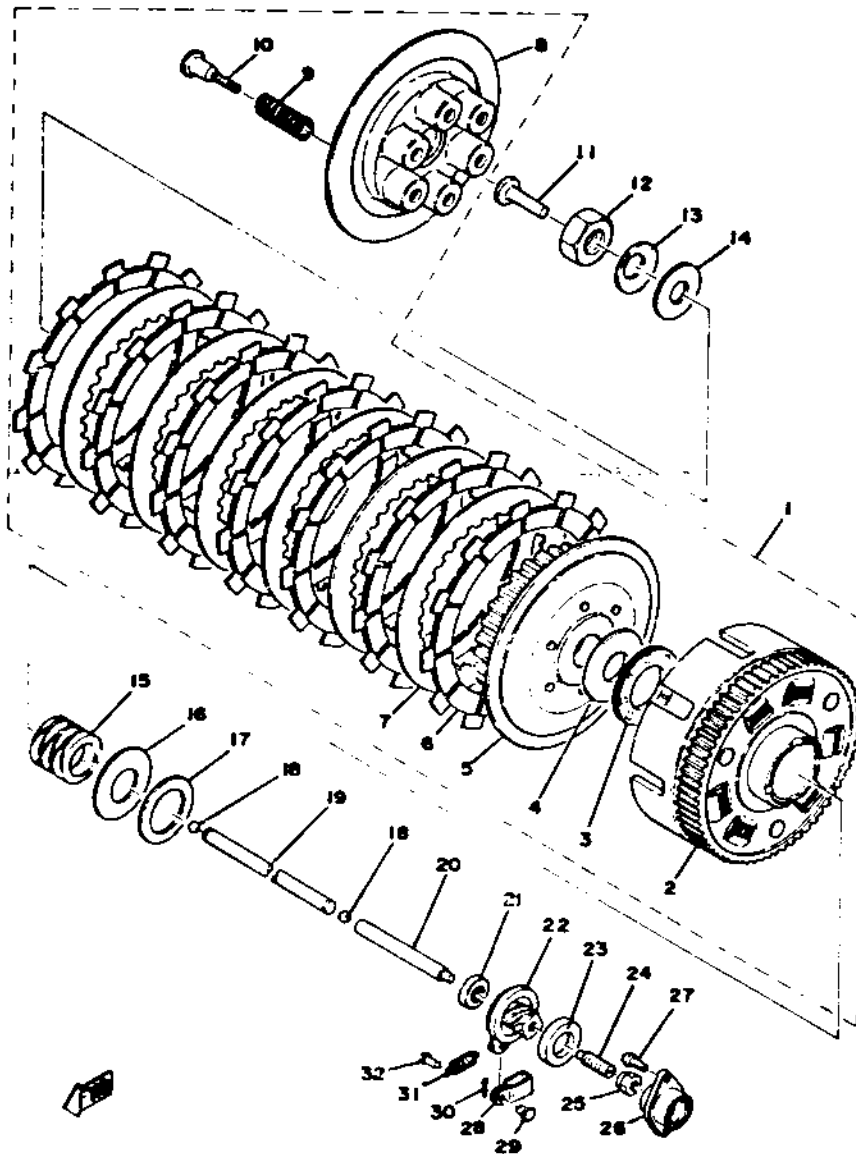




Ref. No.	Part Number	Description	DEF
1	1T3-16301-00-00	CLUTCH ASS'Y (447-16301-01)	1 1
	447-16301-02-00	CLUTCH ASS'Y (447-16301-00)	1
	447-16301-02-00	CLUTCH ASS'Y (447-16301-00)	1
2	256-16150-02-00	PRIMARY DRIVEN GEAR COMP. (72T).....	1 1 1
3	93341-23504-00	BEARING.....	1 1 1
4	170-16164-00-00	PLATE, thrust 2 (25-50-2).....	1 1 1
5	341-16371-01-00	BOSS, clutch.....	1 1 1
6	341-16321-13-00	PLATE, friction 1.....	7 7 7
7	341-16325-01-00	PLATE, clutch.....	6 6 6
8	341-16351-01-00	PLATE, pressure.....	1 1 1
9	90501-26148-00	SPRING, compression.....	6 6 6
10	90149-06102-00	SCREW.....	6 6 6
11	256-16356-00-00	ROD, push 1.....	1 1 1
12	90170-18089-00	NUT (156-16174-00).....	1 1 1
13	214-16119-00-00	SPRING, belleville.....	1 1 1
14	92901-18200-00	WASHER, plain.....	1 1 1
15	90560-25131-00	SPACER (256-16181-01).....	1 1 1
16	170-16164-00-00	PLATE, thrust 2 (25-50-2).....	1 1 1
17	90201-25290-00	WASHER, plate (131-15653-00)	1 1 1
18	93505-16006-00	BALL (5/16 inch).....	2 2 2

XS650E/F

Clutch Friction Plate Thickness std ~ min.	3.0mm ~ 2.7mm
Clutch Spring Length std ~ min.	34.6mm std



Ref. No.	Part Number	Description	DEF
19	447-16357-01-00	ROD, push 2 (447-16357-00)....	1 1 1
20	341-16376-00-00	ROD, push 3.....	1 1 1
21	93102-08206-00	OIL SEAL (SD-8-25-6) (93102-08118).....	1 1 1
22	447-16340-00-00	PUSH LEVER ASS'Y.....	1 1 1
23	214-16347-01-00	SEAL, dust	1 1 1
24	90113-08021-00	BOLT (256-16343-01).....	1 1 1
25	90179-08179-00	NUT.....	1 1 1
26	256-16396-01-00	HOUSING, push screw.....	1 1 1
27	98503-05012-00	SCREW, pan head.....	2 2 2
28	214-16389-00-00	JOINT.....	1 1 1
29	90240-06005-00	PIN (214-16379-00)	1 1 1
30	91401-10010-00	PIN, cotter	1 1 1
31	90506-10023-00	SPRING (168-16345-00)	1 1 1
32	132-16346-00-00	HOOK, spring.....	1 1 1

XS650E/F

Clutch Friction Plate Thickness std ~ min.	3.0mm ~ 2.7mm
Clutch Spring Length std ~ min.	34.8mm std