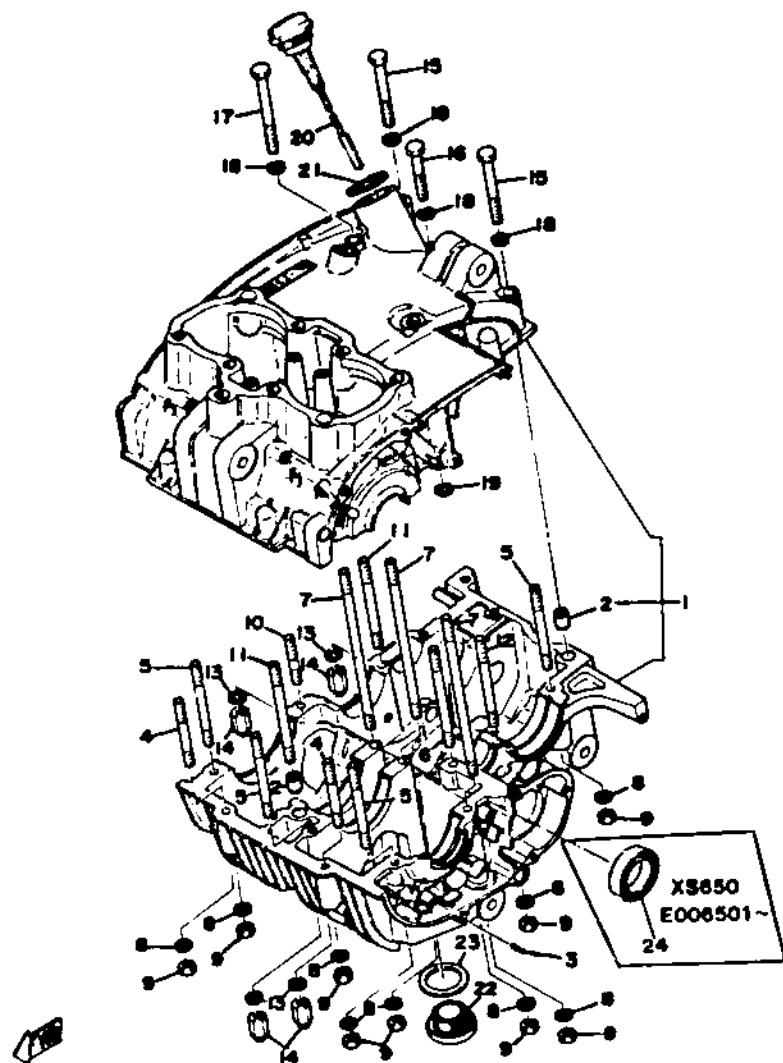




XS650F

Ref. No.	Part Number	Description	DEF
1	306-15100-03-00	CRANKCASE ASS'Y	1 1 1
2	91830-22016-00	PIN, dowel (8.4-12-16)	2 2 2
3	93603-14028-00	PIN, dowel (3-14)	1 1 1
4	90116-08196-00	BOLT, stud (256-15192-00)	2 2 2
5	90116-08064-00	BOLT, stud (248-11361-00)	4 4 4
6	90116-08232-00	BOLT, stud	1 1 1
7	90116-08199-00	BOLT, stud (256-15196-00)	3 3 3
8	92903-08200-00	WASHER, plain	8 8 8
9	95301-08600-00	NUT, hexagon	8 8 8
10	90116-08047-00	BOLT, stud (306-15192-00)	1 1 1
11	90116-08066-00	BOLT, stud (306-15193-00)	2 2 2
12	90116-08055-00	BOLT, stud (306-15197-00)	1 1 1
13	90430-08143-00	GASKET (256-11198-00)	6 6 6
	2F0-00000-20-00	GASKET KIT	1 1 1
14	90176-08019-00	NUT, hexagon	6 6 6
15	97323-08075-00	BOLT, hexagon	2 2 2
16	97313-08055-00	BOLT, hexagon (97323-08055)	1 1 1
17	97323-08090-00	BOLT, hexagon	1 1 1
18	92903-08200-00	WASHER, plain	4 4 4
19	256-15395-00-00	GASKET, oil sealing	1 1 1
20	256-15362-02-00	PLUG, oil level	1 1 1
21	90430-29050-00	GASKET (256-15364-00)	1 1 1
22	256-15351-00-00	PLUG, drain	1 1 1
23	256-15353-00-00	GASKET, drain plug	1 1 1
24	93102-34095-00	OIL SEAL (SD-34-46-10.5)	1 1 1

XS650D

CAPACITIES - Transmission	(See Engine Oil) Yamalube 4-cycle* (SAE20)
Oil Tank or Engine Sump	Charge=2,000cc Total=2,500cc

XS650E

Oil Tank or Engine Sump Capacity	Oil Chg 2000cc / Dry 2500cc
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Oiling System	Wet Sump
Capacity: Dry	2500cc
Oil and Filter Change	2000cc
Oil Change	2000cc
Lubricant: Temp above 5°C (40°F)	Yamalube 4° or SAE 20W40 SE
Below 15°C (60°F)	Yamalube 4° or SAE 20W40 SE