



Ref. No.	Part Number	Description	Qty.	Mech. No.
1	447-16301-02-00	CLUTCH ASS'Y (447-16301-00)	1	
2	256-16150-02-00	PRIMARY DRIVEN GEAR COMP. (72T)	1	
3	93341-23504-00	BEARING	1	
4	170-16164-00-00	PLATE, thrust 2 (25-50-2)	1	
5	341-16371-01-00	BOSS, clutch	1	
6	341-16321-13-00	PLATE, friction 1	7	
7	341-16325-01-00	PLATE, clutch	8	
8	341-16351-01-00	PLATE, pressure	1	
9	90501 26148-00	SPRING, compression	6	
10	90143-06102-00	SCREW	6	
11	256-16356-00-00	ROD, push 1	1	
12	90170-18089-00	NUT (156-16174-00)	1	
13	214-16119-00-00	SPRING, belleville	1	
14	92901-18200-00	WASHER, plain	1	
15	90560-25131-00	SPACER (256-16181-01)	1	
16	170-16164-00-00	PLATE, thrust 2 (25-50-2)	1	
17	90201-25290-00	WASHER, plate (131-15653-00)	1	
18	93505-16006-00	BALL (5/16 inch)	2	
19	447-16357-01-00	ROD, push 2 (447-16357-00)	1	
20	341-16376-00-00	ROD, push 3	1	
21	93102-08118-00	OIL SEAL (SD-8-25-6)	1	
	93102-08206-00	OIL SEAL (SD-8-25-6) (93102-08118)	1	
22	447-16340-00-00	PUSH LEVER ASS'Y	1	
23	214-16347-01-00	SEAL, dust	1	
24	90113-08021-00	BOLT (256-16343-01)	1	
25	90179-08179-00	NUT	1	
26	256-16396-01-00	HOUSING, push screw	1	
27	98503-05012-00	SCREW, pan head	2	
28	214-16385-00-00	JOINT	1	
29	90240-09005-00	PIN (214-16379-00)	1	
30	91401-10010-00	PIN, cotter	1	
31	90506-10023-00	SPRING (168-16345-00)	1	
32	132-16346-00-00	HOOK, spring	1	

Clutch Friction Plate Thickness std ~ min.	3.0~2.7mm
Clutch Spring Length std ~ min.	34.6mm std