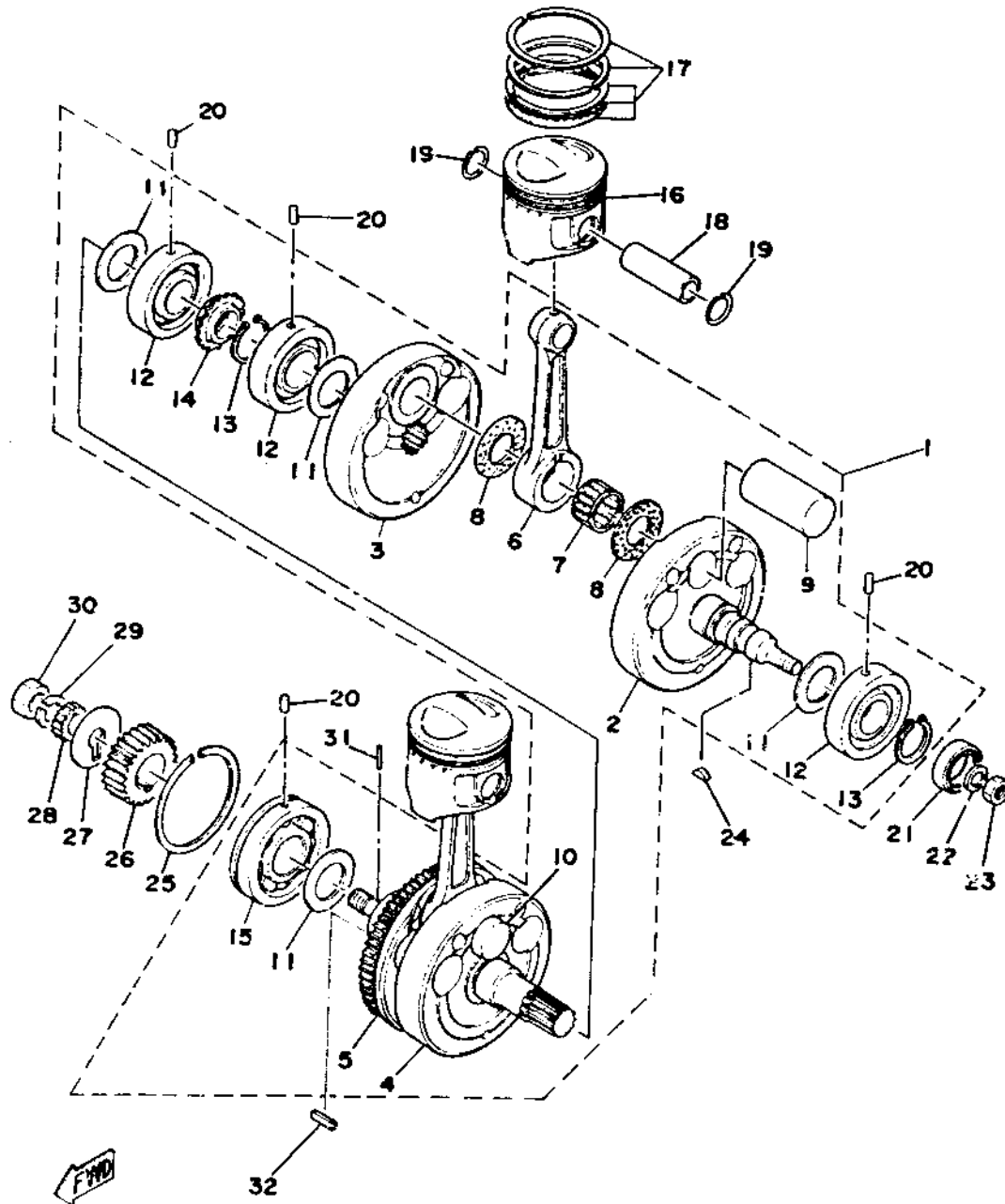
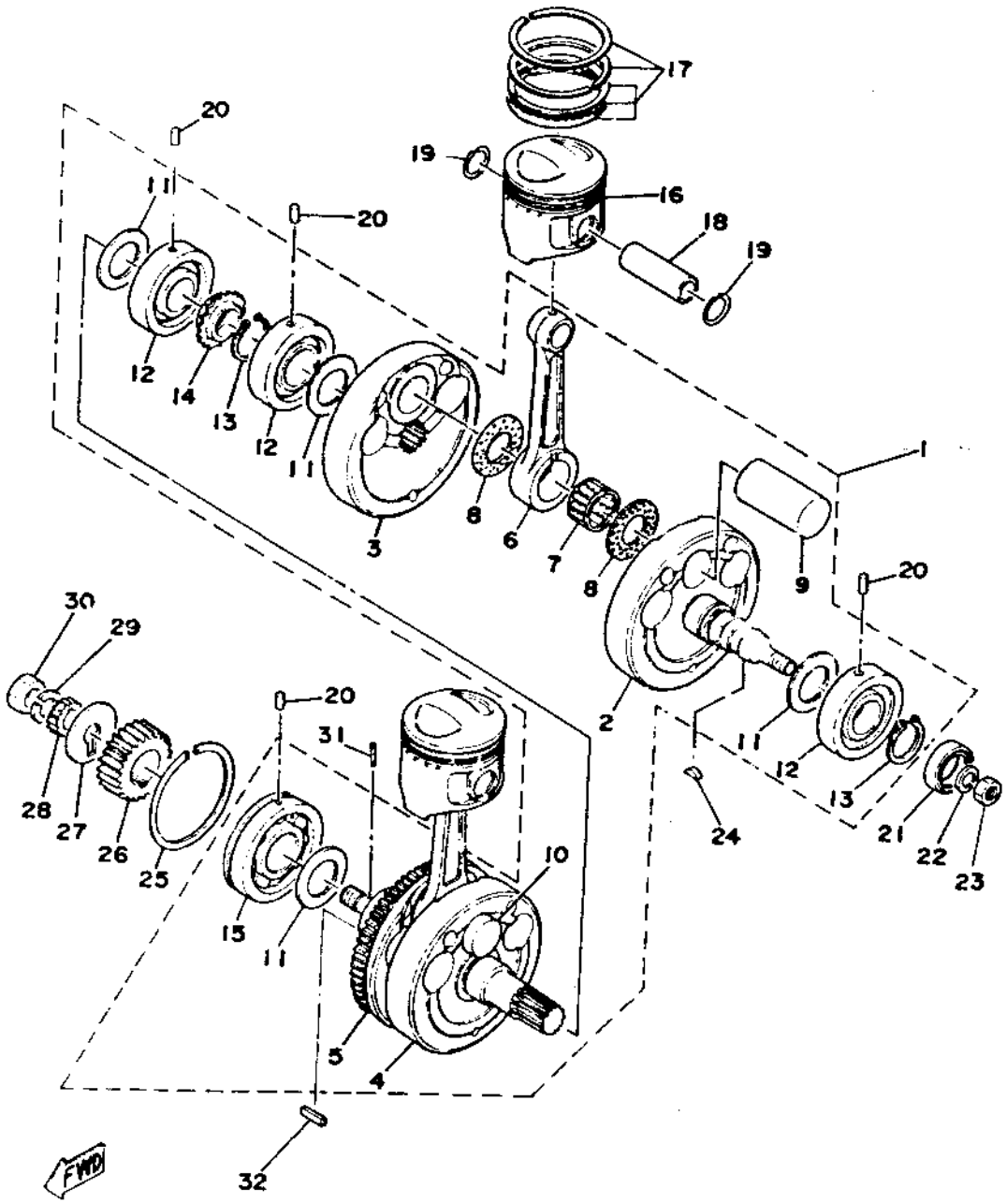


Piston Skirt Clearance new/max.	.050~.055mm / 0.1mm
Ring End Gap top/2nd/3rd	0.2~0.4mm / 1mm / 0.3~0.9mm



Ref. No.	Part No.	Description	Qty.	Appl. Mach. No.
1	447-11400-01-00	CRANK ASS'Y	1	
2	256-11412-01-00	CRANK 1, left	1	
3	256-11422-01-00	CRANK 1, right	1	
4	256-11432-02-00	CRANK 2, left	1	
5	306-11442-03-00	CRANK 2, right	1	
6	447-11651-00-00	ROD, connecting	2	
7	93310-62660-00	BEARING, con-rod big end	2	
8	90209-20014-00	WASHER (256-11685-00)	4	
9	256-11681-00-00	PIN, crank left	1	
10	306-11681-00-00	PIN, crank right	1	
11	256-11561-00-00	SHIM, crank (32.2-44-1.0)	4	
12	93390-00003-00	BEARING	3	
13	93410-32019-00	CIRCLIP (S-32)	2	
14	447-11549-01-00	SPROCKET, cam chain (18T)	1	
15	93306-30604-00	BEARING (86306C3 special)	1	
16	447-11631-01-96	PISTON (74.96mm STD)	2	
	447-11635-01-00	PISTON (75.25mm 1st O.S)	2	
	447-11636-01-00	PISTON (75.50mm 2nd O.S)	2	
	447-11637-01-00	PISTON (75.75mm 3rd O.S)	2	
	447-11637-01-00	PISTON (76.00mm 4th O.S)	2	
	447-11630-00-00	PISTON (STD)	1s	
	447-11630-10-00	PISTON ASS'Y (1st O.S)	1s	
	447-11630-20-00	PISTON ASS'Y (2nd O.S)	1s	
	447-11630-30-00	PISTON ASS'Y (3rd O.S)	1s	
	447-11630-40-00	PISTON ASS'Y (4th O.S)	1s	
17	447-11610-00-00	PISTON RING SET (STD)	2s	
	447-11610-10-00	PISTON RING SET (1st O.S)	2s	
	447-11610-20-00	PISTON RING SET (2nd O.S)	2s	
	447-11610-30-00	PISTON RING SET (3rd O.S)	2s	
	447-11610-40-00	PISTON RING SET (4th O.S)	2s	

Piston Skirt Clearance new/max.	.050~.055mm / 0.1mm
Ring End Gap top/2nd/3rd	0.2~0.4mm / same / 0.3~0.9mm



Ref. No.	Part No.	Description	Qty.
18	417-11633-00-00	PIN, piston	2
19	93450-22027-00	CLIP (341-11634-00)	4
20	93605-12069-00	PIN, dowel (4.5-11.8)	4
21	93102-25121-00	OIL SEAL (SD-25-40.6-9)	1
22	92901-12100-00	WASHER, spring	1
23	90170-12064-00	NUT (256-11556-00)	1
24	90280-04005-00	KEY, woodruff (341-11545-00)	1
25	93440-78011-00	CIRCLIP (78 special)	1
26	256-16111-00-00	GEAR, primary drive (27T)	1
27	90201-16579-00	WASHER, plate	1
28	256-13324-01-00	GEAR, drive 1 (17T)	1
29	92901-14100-00	WASHER, spring	1
30	90170-14076-00	NUT (256-11555-00)	1
31	93603-17070-00	PIN, dowel (3-16.8)	1
32	90282-07023-00	KEY, straight	1