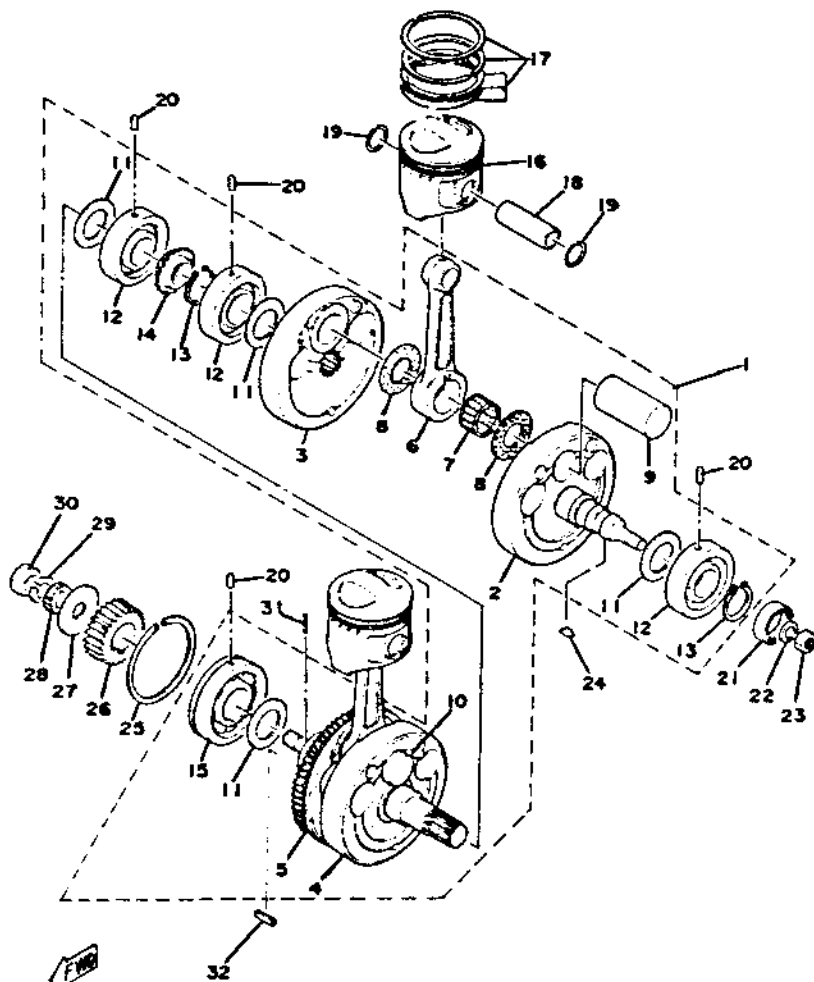
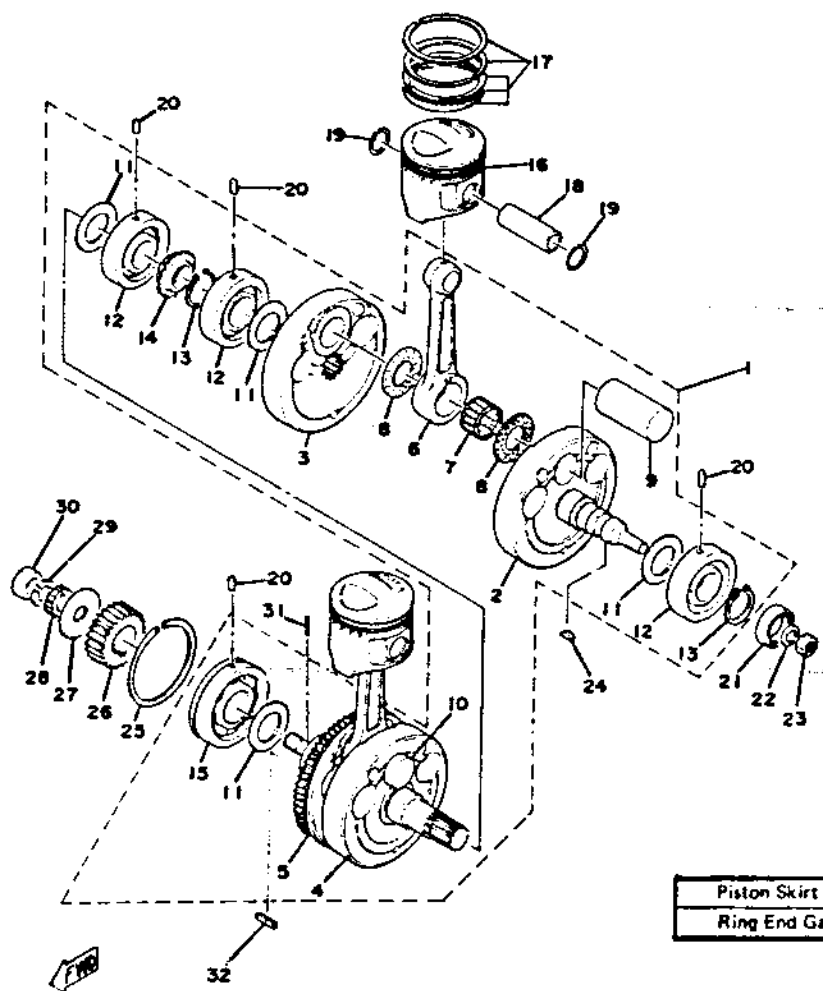




Ref. No.	Part Number	Description	Qty.
1	447-11400-01-00	CRANK ASS'Y.....	1
2	256-11412-01-00	. CRANK 1, left.....	1
3	256-11422-01-00	. CRANK 1, right.....	1
4	256-11432-02-00	. CRANK 2, left.....	1
5	306-11442-03-00	. CRANK 2, right.....	1
6	447-11651-00-00	. ROD, connecting	2
7	93310-62660-00	. BEARING, con-rod big end....	2
8	90209-26014-00	. WASHER (256-11685-00)	4
9	256-11681-00-00	. PIN, crank right	1
11	256-11561-00-00	. SHIM, crank (32.2-44-1.0)....	4
12	93390-00003-00	. BEARING.....	3
13	93410-32019-00	. CIRCLIP (S-32).....	2
14	447-11549-01-00	. SPROCKET, cam chain (18T)...	1
15	93306-30604-00	. BEARING (B6306C3 special)...	1
16	447-11631-01-98	PISTON (74.96mm STD)	2
	447-11635-01-00	PISTON (75.25mm 1st O.S)	2
	447-11636-01-00	PISTON (75.50mm 2nd O.S)....	2
	447-11637-01-00	PISTON (75.75mm 3rd O.S)	2
	447-11638-01-00	PISTON (76.00mm 4th O.S)	2
17	447-11610-00-00	PISTON RING SET (STD)	2s
	447-11610-10-00	PISTON RING SET (1st O.S)....	2s
	447-11610-20-00	PISTON RING SET (2nd O.S) ...	2s
	447-11610-30-00	PISTON RING SET (3rd O.S) ...	2s
	447-11610-40-00	PISTON RING SET (4th O.S) ...	2s

Piston Skirt Clearance new/max.	0.050 ~ 0.065mm / 0.10mm
Ring End Gap Top/2nd/3rd	0.2 ~ 0.4mm / 0.2 ~ 0.4mm / 0.3 ~ 0.9mm



18	447-11633-00-00	PIN, piston.....	2
19	93450-22027-00	CLIP (341-11634-00)	4
20	93605-12069-00	PIN, dowel (4.5-11.8).....	4
21	93102-25121-00	OIL SEAL (SD-25-40.6-9).....	1
22	92901-12100-00	WASHER, spring.....	1
23	90170-12064-00	NUT (256-11556-00)	1
24	90280-04005-00	KEY, woodruff (341-11545-00)	1
25	93440-78011-00	CIRCLIP (78φ special).....	1
26	256-16111-00-00	GEAR, primary drive (27T).....	1
27	90201-16579-00	WASHER, plate.....	1
28	256-13324-01-00	GEAR, drive (17T)	1
29	92901-14100-00	WASHER, spring.....	1
30	90170-14076-00	NUT (256-11555-00)	1
31	93603-17070-00	PIN, dowel (3-16.8).....	1
32	90282-07023-00	KEY, straight	1

Piston Skirt Clearance new/max.	0.050 ~ 0.055mm / 0.10mm
Ring End Gap Top/2nd/3rd	0.2 ~ 0.4mm / 0.2 ~ 0.4mm / 0.3 ~ 0.9mm