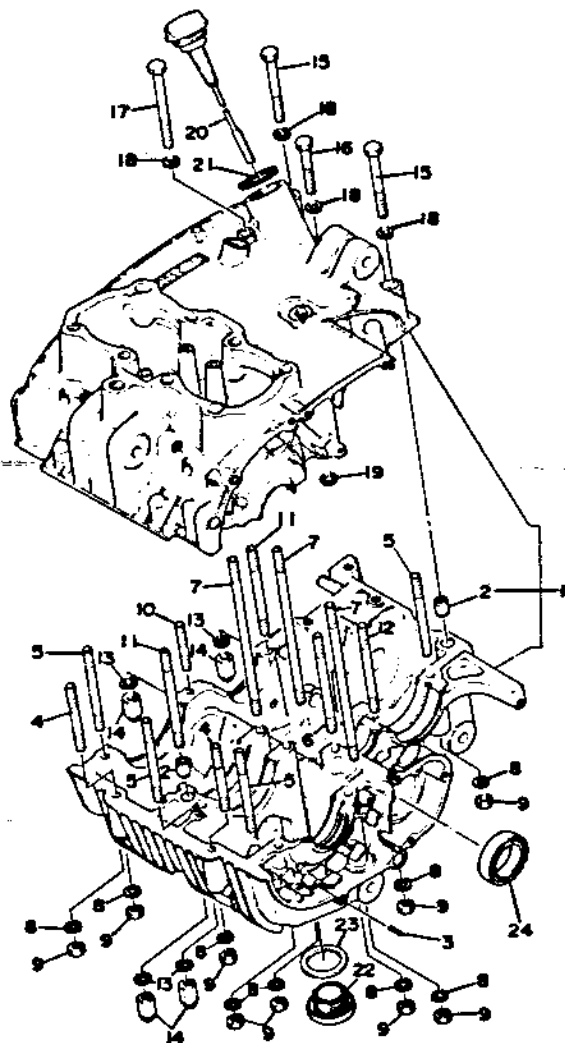




Ref. No.	Part Number	Description	Qty.
1	306-15100-03-00	CRANKCASE ASS'Y.....	1
2	91830-22016-00	. PIN, dowel (8.4-12-16).....	2
3	93603-14026-00	PIN, dowel (3-14).....	1
4	90116-08196-00	BOLT, stud (256-15192-00).....	2
5	90116-08064-00	BOLT, stud (248-11361-00).....	4
6	90116-08232-00	BOLT, stud.....	1
7	90116-08199-00	BOLT, stud (256-15196-00).....	3
8	92903-08200-00	WASHER, plain (92901-08200)	8
9	95301-08600-00	NUT, hexagon.....	8
10	90116-08047-00	BOLT, stud (306-15192-00).....	1
11	90116-08066-00	BOLT, stud (306-15193-00).....	2
12	90116-08055-00	BOLT, stud (306-15197-00).....	1
13	90430-08143-00	GASKET (256-11198-00).....	6
14	90176-08019-00	NUT, hexagon.....	6
15	97323-08075-00	BOLT, hexagon.....	2
16	97313-08055-00	BOLT, hexagon (97323-08055)	1
17	97323-08090-00	BOLT, hexagon.....	1
18	92903-08200-00	WASHER, plain (92901-08200)	4
19	256-15395-00-00	GASKET, oil sealing.....	1
20	256-15362-02-00	PLUG, oil level.....	1
21	90430-29050-00	GASKET (256-15364-00).....	1
22	256-15351-00-00	PLUG, drain.....	1
23	256-15353-00-00	GASKET, drain plug.....	1
24	93102-34095-00	OIL SEAL (SD-34-46-10.5).....	1

Oiling System		Wet Sump
Capacity:	Dry	2500cc
	Oil and Filter Change	2000cc
	Oil Change	2000cc
Lubricant:	Temp above 5°C (40°F)	Yamalube 4° or SAE 20W-40 SE
	Below 15°C (60°F)	Yamalube 4° or SAE 20W-40 SE