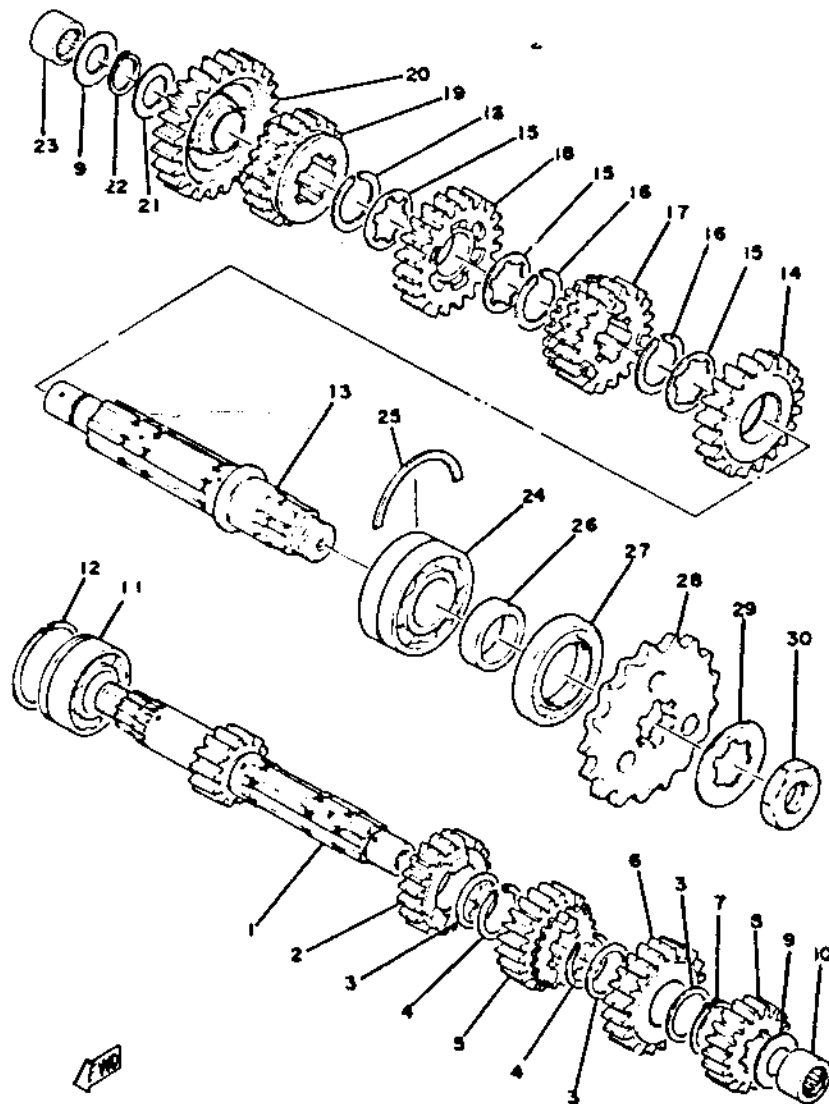
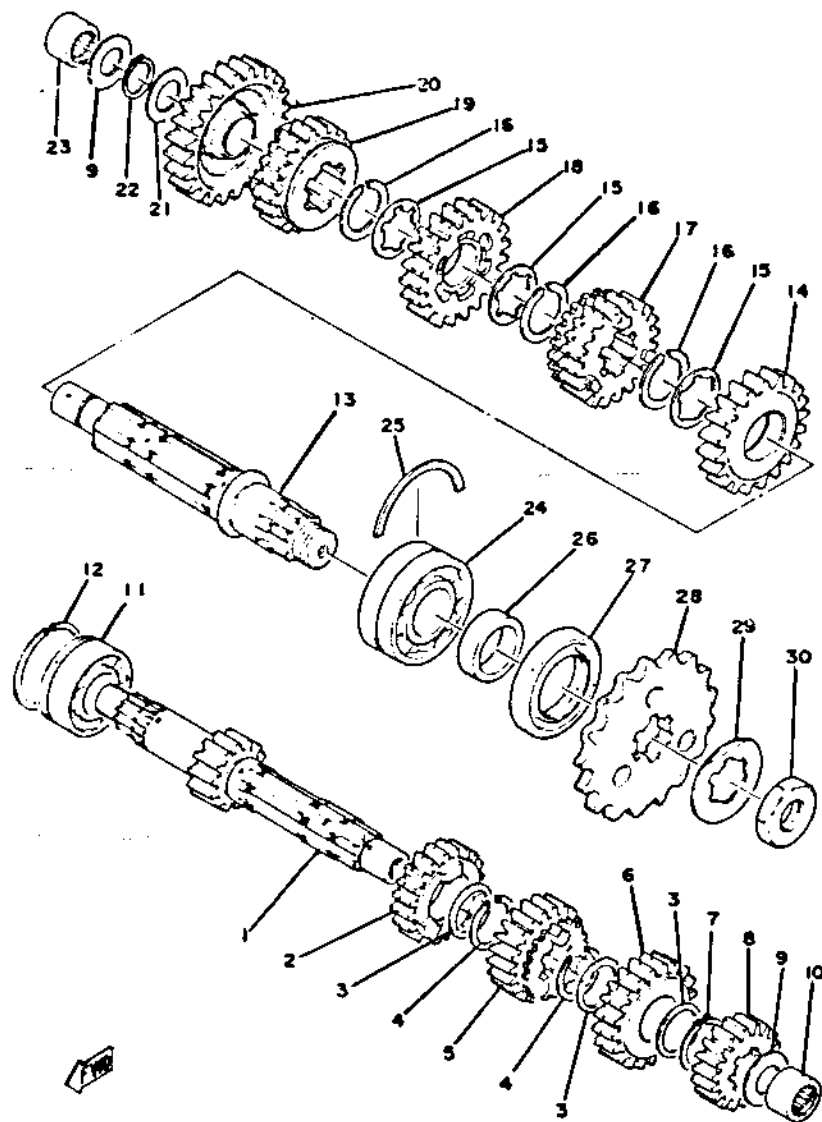




Ref. No.	Part Number	Description	Qty.
1	306-17411-03-00	AXLE, main (13T) (306-17411-02)	1
2	256-17141-02-00	GEAR, 4th pinion (21T)	1
3	90201-25287-00	WASHER, plate	3
4	93440-25020-00	CIRCLIP (25φ special)	2
5	256-17131-04-00	GEAR, 3rd pinion (20T)	1
6	341-17151-04-00	GEAR, 5th pinion (23T)	1
7	93410-25017-00	CIRCLIP (S-25)	1
8	256-17121-01-00	GEAR, 2nd pinion (17T)	1
9	137-17427-00-09	SHIM, drive axle (20.2-33-0.9) (137-17427-00-10)	2
10	93313-32007-00	BEARING	1
11	93305-20504-00	BEARING (B5205)	1
12	93440-52014-00	CIRCLIP (52φ special)	1
13	256-17421-02-00	AXLE, drive	1
14	256-17221-02-00	GEAR, 2nd wheel (27T)	1
15	256-17236-00-10	WASHER, gear hold 3 (26.2-34-1.0)	3
	256-17236-00-12	WASHER, gear hold 3 (26.2-34-1.2)	3
16	93440-30015-00	CIRCLIP (30φ1 special)	3

TRANSMISSION - Oil Type/Qty Chg/Qty Reassemble	
Primary Drive Type/Teeth/Ratio	Spur Gear / 72-27 / 2.666
Secondary Drive Type/Teeth/Chain	Chain Drive / 34-17 / DID530HDS-104L
Oiling System	Wet Sump
Capacity: Dry	2500cc
Oil and Filter Change	2000cc
Oil Change	2000cc
Lubricant: Temp above 5°C (40°F)	Yamalube 4° or SAE 20W-40 SE
Below 15°C (60°F)	Yamalube 4° or SAE 20W-40 SE



Ref. No.	Part Number	Description	Qty.
17	256-17251-04-00	GEAR, 5th wheel (22T).....	1
18	256-17231-04-00	GEAR, 3rd wheel (26T).....	1
19	256-17241-02-00	GEAR, 4th wheel (23T).....	1
20	306-17211-00-00	GEAR, 1st wheel (32T).....	1
21	90201-20266-00	WASHER, plate (132-17216-00)	1
22	93410-20021-00	CIRCLIP (S-20)	1
23	93313-32005-00	BEARING	1
24	93305-20602-00	BEARING (B5206 special).....	1
25	168-17424-00-00	CIRCLIP	1
26	90387-30200-00	COLLAR (256-17462-00)	1
27	93105-40018-00	OIL SEAL (SDD-40-62-9).....	1
28	256-17461-71-00	SPROCKET, drive (17T)	1
29	90215-26024-00	WASHER, lock (256-17464-00)	1
30	90179-22022-00	NUT, lock (256-17463-00).....	1

TRANSMISSION - Oil Type/Qty Chg/Qty Reassembly	
Primary Drive Type/Teeth/Ratio	Spur Gear / 72-27 / 2.666
Secondary Drive Type/Teeth/Chain	Chain Drive / 34-17 / DID530HC
Oiling System	Wet Sump
Capacity: Dry	2500cc
Oil and Filter Change	2000cc
Oil Change	2000cc
Lubricant: Temp above 5°C (40°F)	Yamalube 4° or SAE 20W-40 SE
Below 15°C (60°F)	Yamalube 4° or SAE 20W-40 SE