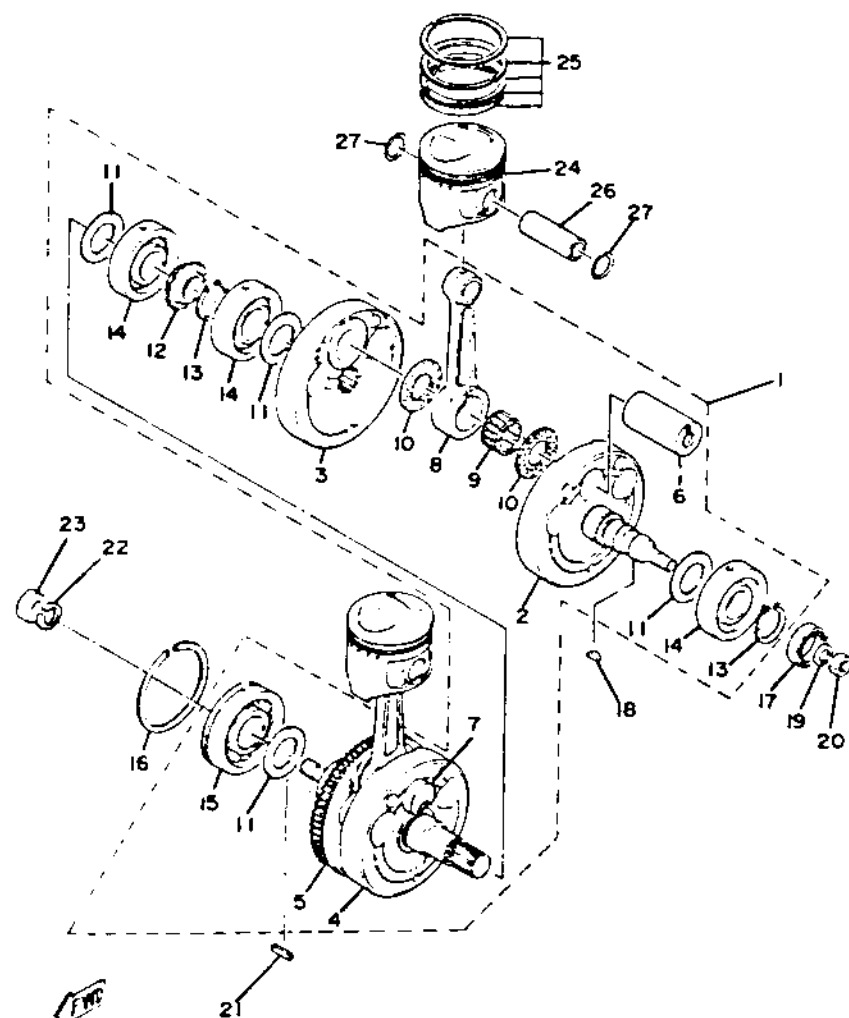
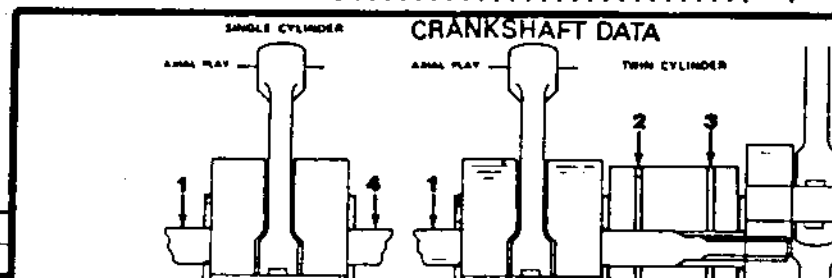
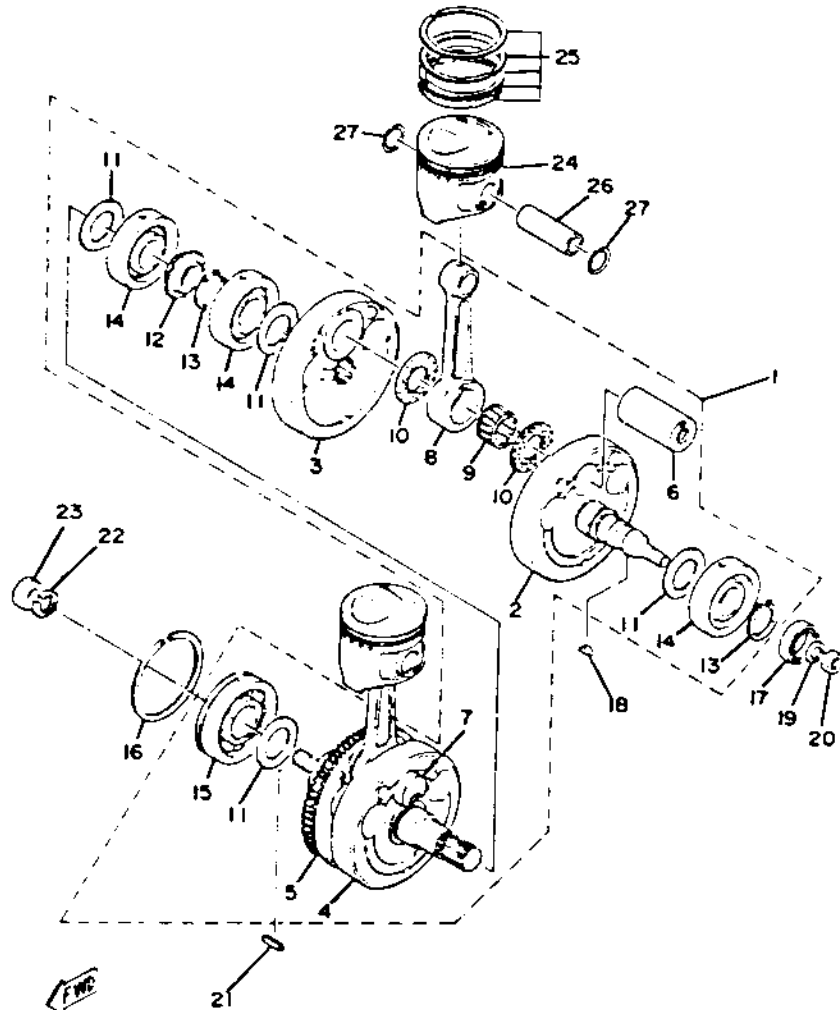




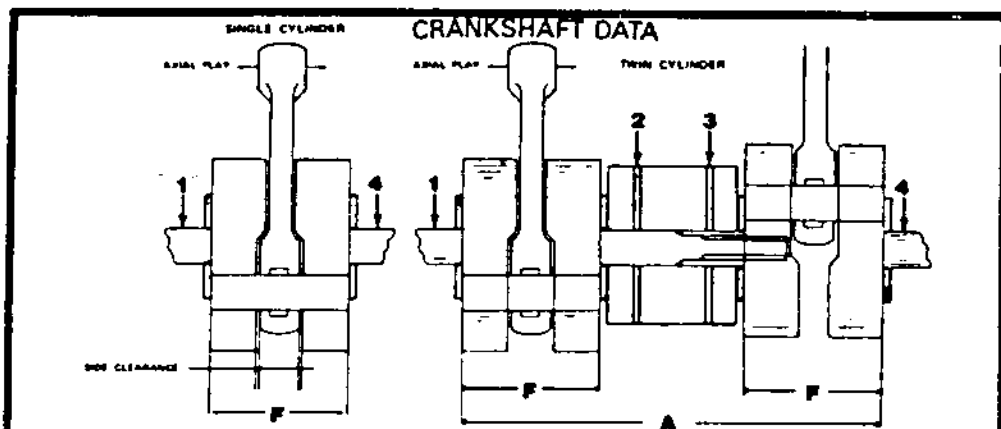
1	447-11400-01-00	CRANKSHAFT ASS'Y.....	1
2	256-11412-01-00	CRANK 1.....	1
3	256-11422-01-00	CRANK 2.....	1
4	256-11432-02-00	CRANK 3.....	1
5	306-11442-03-00	CRANK 4.....	1
6	256-11681-00-00	PIN, crank 1.....	1
7	306-11681-00-00	PIN, crank 1.....	1
8	447-11651-00-00	ROD, connecting.....	2
9	93310-62660-00	BEARING, cylindrical.....	2
10	90209-26014-00	WASHER.....	4
11	256-11561-00-00	SHIM, crank 1.....	4
12	447-11549-01-00	SPROCKET, cam chain.....	1
13	93410-32019-00	CIRCLIP.....	2
14	93390-00003-00	BEARING.....	3
15	93306-30604-00	BEARING (B6306C3 special)	1
16	93440-78011-00	CIRCLIP.....	1
17	93102-25121-00	OIL SEAL.....	1
18	90280-04005-00	KEY, woodruff.....	1
19	92901-12100-00	WASHER, spring.....	1
20	90170-12064-00	NUT.....	1



Piston Skirt Clearance new/max.	0.050 ~ 0.055mm / 0.1mm
Ring End Gap top/2nd/3rd	0.2 ~ 0.4mm / 0.2 ~ 0.4mm / 0.3 ~ 0.9mm



No.	Number	Description	Qty.	Remarks
21	90282-07023-00	KEY, straight	1	
22	92901-14100-00	WASHER, spring	1	
23	90170-14076-00	NUT.....	1	
24	447-11631-01-96	PISTON (STD)	2	
	447-11635-01-00	PISTON (1st O/S 0.25mm).....	2	Alternate
	447-11636-01-00	PISTON (2nd O/S 0.50mm)	2	Alternate
	447-11637-01-00	PISTON (3rd O/S 0.75mm)	2	Alternate
	447-11638-01-00	PISTON (4th O/S 1.00mm)	2	Alternate
25	447-11610-00-00	PISTON RING SET (STD).....	2	
	447-11610-10-00	PISTON RING SET (1st O/S)....	2	Alternate
	447-11610-20-00	PISTON RING SET (2nd O/S) ...	2	Alternate
	447-11610-30-00	PISTON RING SET (3rd O/S)....	2	Alternate
	447-11610-40-00	PISTON RING SET (4th O/S)....	2	Alternate
26	447-11633-00-00	PIN, piston	2	
27	93450-22027-00	CIRCLIP	4	



YEAR MODEL	DISP (cc)	DEFLECTION TOLERANCE				FLYWHEEL WIDTHS		ROD CLEARANCE			
						F	A	AXIAL		SIDE	
		1	2	3	4			NEW	MAX	MAX	MIN
XS650G	653	0.05	0.05	0.05	0.05	651	186e	0.8~1.0	2.0	0.40	0.15