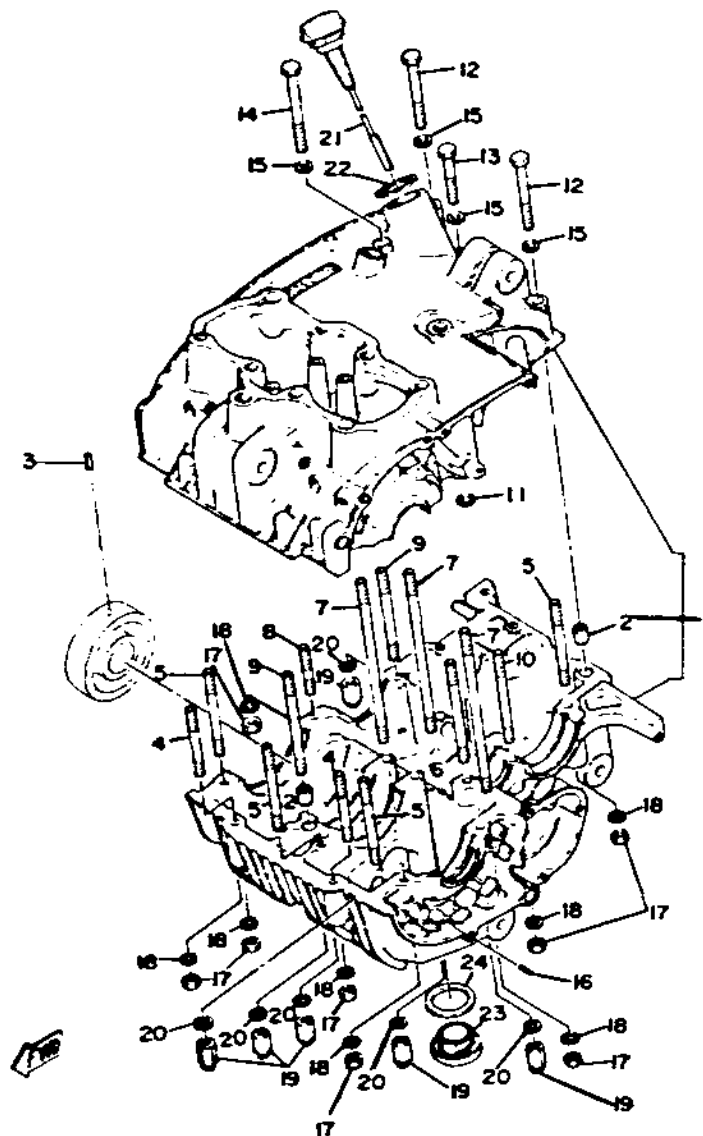




Ref. No.	Part Number	Description	Qty.
1	306-15100-03-00	CRANKCASE ASS'Y	1
2	91830-22016-00	. PIN, dowel	2
3	93605-12069-00	PIN, dowel	4
4	90116-08196-00	BOLT, stud	2
5	90116-08064-00	BOLT, stud	4
6	90116-08232-00	BOLT, stud	1
7	90116-08199-00	BOLT, stud	3
8	90116-08047-00	BOLT, stud	1
9	90116-08066-00	BOLT, stud	2
10	90116-08055-00	BOLT, stud	1
11	256-15395-00-00	GASKET, oil sealing	1
12	97323-08075-00	BOLT	2
13	97313-08055-00	BOLT	1
14	97323-08090-00	BOLT	1
15	92903-08200-00	WASHER, plain (92901-08200)	4
16	93603-14026-00	PIN, dowel	1
17	95301-08600-00	NUT	8
18	92903-08200-00	WASHER, plain (92901-08200)	8
19	90176-08019-00	NUT, crown	6
20	90430-08143-00	GASKET	6
21	256-15362-02-00	PLUG, oil level	1
22	90430-29050-00	GASKET	1
23	256-15351-00-00	PLUG, drain	1
24	256-15353-00-00	GASKET, drain	1

Oiling System		Wet Sump
Capacity	Dry	2500cc
	Oil and Filter Change	2000cc
	Oil Change	2000cc
Lubricant:	Temp above 5°C (40°F)	Yamalube 4° or SAE 20W40 SE
	Below 15°C (60°F)	Yamalube 4° or SAE 20W40 SE