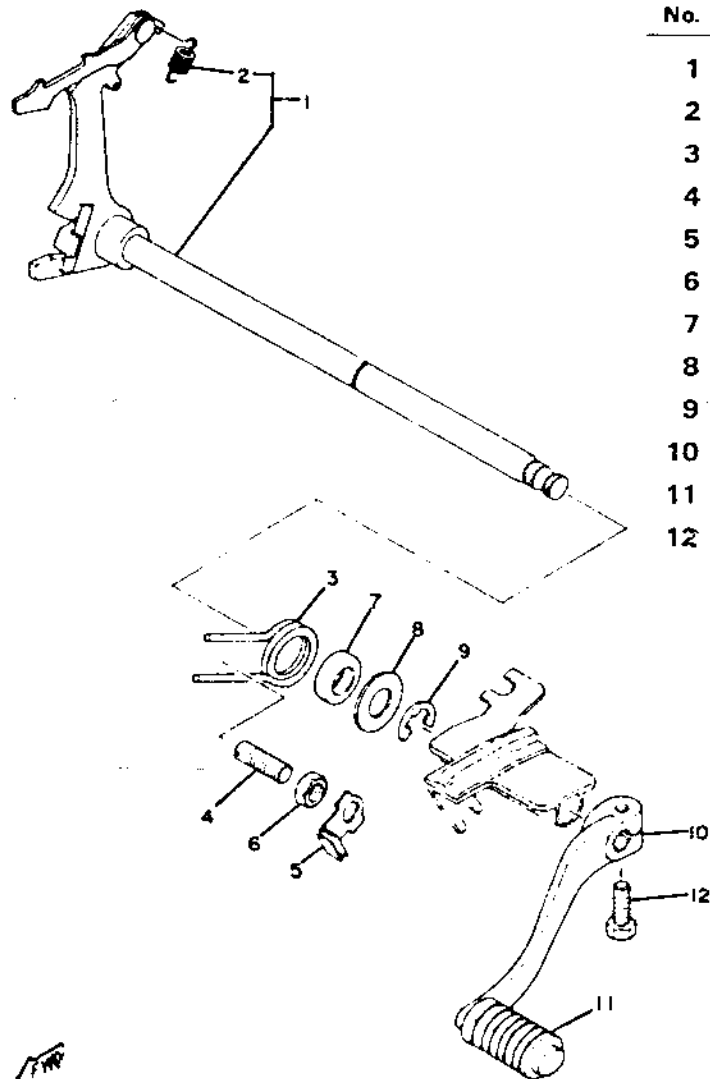


This exploded view diagram illustrates the assembly of a mechanical component, likely a pump or motor. The main assembly is shown in the center, with various parts numbered 1 through 25. The components include a central shaft (14), a housing (1), a pump head (9), a pump body (10), a pump cover (11), a pump impeller (12), a pump impeller nut (13), a pump impeller pin (15), a pump impeller pin (16), a pump impeller pin (17), a pump impeller pin (18), a pump impeller pin (19), a pump impeller pin (20), a pump impeller pin (21), a pump impeller pin (22), a pump impeller pin (23), a pump impeller pin (24), a pump impeller pin (25), a pump impeller pin (26), a pump impeller pin (27), a pump impeller pin (28), a pump impeller pin (29), a pump impeller pin (30), a pump impeller pin (31), a pump impeller pin (32), a pump impeller pin (33), a pump impeller pin (34), a pump impeller pin (35), a pump impeller pin (36), a pump impeller pin (37), a pump impeller pin (38), a pump impeller pin (39), a pump impeller pin (40), a pump impeller pin (41), a pump impeller pin (42), a pump impeller pin (43), a pump impeller pin (44), a pump impeller pin (45), a pump impeller pin (46), a pump impeller pin (47), a pump impeller pin (48), a pump impeller pin (49), a pump impeller pin (50), a pump impeller pin (51), a pump impeller pin (52), a pump impeller pin (53), a pump impeller pin (54), a pump impeller pin (55), a pump impeller pin (56), a pump impeller pin (57), a pump impeller pin (58), a pump impeller pin (59), a pump impeller pin (60), a pump impeller pin (61), a pump impeller pin (62), a pump impeller pin (63), a pump impeller pin (64), a pump impeller pin (65), a pump impeller pin (66), a pump impeller pin (67), a pump impeller pin (68), a pump impeller pin (69), a pump impeller pin (70), a pump impeller pin (71), a pump impeller pin (72), a pump impeller pin (73), a pump impeller pin (74), a pump impeller pin (75), a pump impeller pin (76), a pump impeller pin (77), a pump impeller pin (78), a pump impeller pin (79), a pump impeller pin (80), a pump impeller pin (81), a pump impeller pin (82), a pump impeller pin (83), a pump impeller pin (84), a pump impeller pin (85), a pump impeller pin (86), a pump impeller pin (87), a pump impeller pin (88), a pump impeller pin (89), a pump impeller pin (90), a pump impeller pin (91), a pump impeller pin (92), a pump impeller pin (93), a pump impeller pin (94), a pump impeller pin (95), a pump impeller pin (96), a pump impeller pin (97), a pump impeller pin (98), a pump impeller pin (99), a pump impeller pin (100).

Ref. No.	Part Number	Description	Qty.
1	306-18540-00-00	SHIFT CAM ASS'Y	1
2	306-18546-00-00	. CAM, shift 2	1
3	93604-10011-00	. PIN, dowel	2
4	93604-14012-00	. PIN, dowel	4
5	93603-14026-00	. PIN, dowel	1
6	168-18561-00-00	. PLATE, side 1	1
7	92901-05300-00	. WASHER, internal tooth	1
8	98501-05046-00	. SCREW, pan head	1
9	256-18511-00-00	FORK, shift 1	1
10	256-18512-00-00	FORK, shift 2	1
11	256-18513-00-00	FORK, shift 3	1
12	90249-08122-00	PIN	3
13	91401-25025-00	PIN, cotter	3
14	256-18531-00-00	BAR, shift fork guide 1	1
15	93320-31501-00	BEARING	1
16	256-18562-00-00	PLATE, stopper 2	1
17	256-18565-00-00	PLATE, lock screw	1
18	90101-06091-00	BOLT	2
19	341-18140-00-00	STOPPER LEVER ASS'Y	1
20	90109-06181-00	BOLT	1
21	90506-10022-00	SPRING, tension	1
22	137-18547-00-00	STOPPER, cam (136-18547-00)	1
23	90501-10068-00	SPRING, compression	1
24	90430-16047-00	GASKET	1
25	90109-16392-00	BOLT	1



Ref. No.	Part Number	Description	Qty.
1	256-18101-02-00	SHIFT SHAFT ASS'Y	1
2	90506-08007-00	. SPRING, tension	1
3	90508-32053-00	SPRING, torsion	1
4	90149-10018-00	SCREW.....	1
5	90215-10105-00	WASHER, lock.....	1
6	90170-10038-00	NUT.....	1
7	S3109-14010-00	OIL SEAL	1
8	90201-14220-00	WASHER, plate	1
9	93430-12009-00	CIRCLIP	1
10	1J7-18111-01-00	PEDAL, shift (1J7-18111-01-93)	1
11	132-18113-01-00	COVER, shift pedal	1
12	97321-06020-00	BOLT.....	1