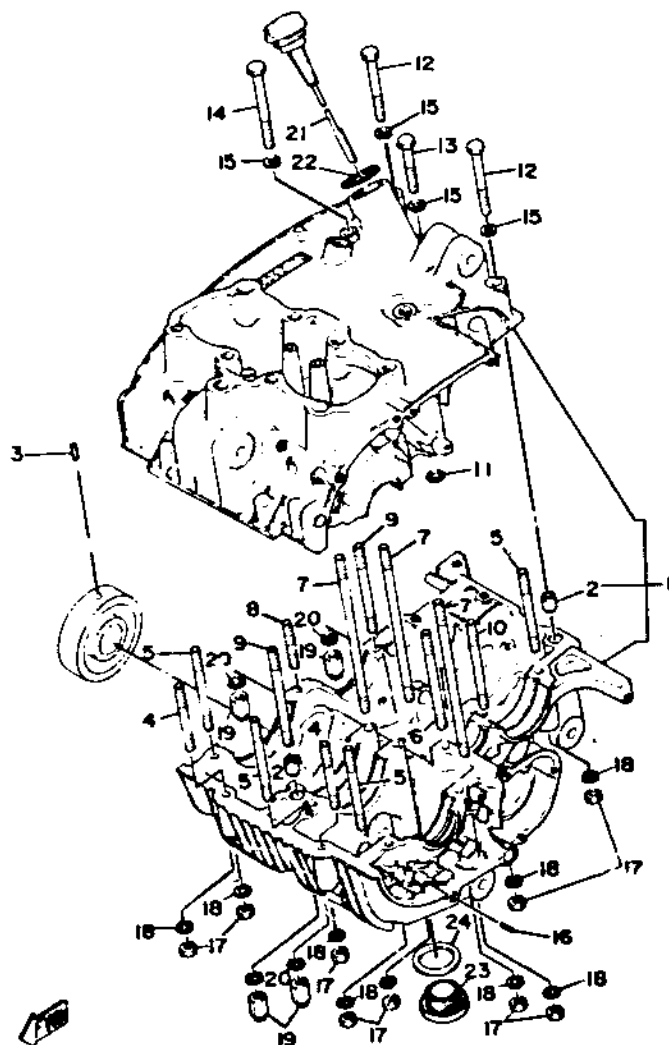


CRANKCASE



Ref. No.	Part Number	Description	Qty.	Re
1	306-15100-03-00	CRANKCASE ASS'Y.....	1	
2	91830-22015-00	. PIN, dowel	2	
3	93605-12069-00	PIN, dowel	4	
4	90116-08196-00	BOLT, stud	2	
5	90116-08064-00	BOLT, stud	4	
6	90116-08232-00	BOLT, stud	1	
7	90116-08199-00	BOLT, stud	3	
8	90116-08047-00	BOLT, stud	1	
9	90116-08066-00	BOLT, stud	2	
10	90116-08055-00	BOLT, stud	1	
11	256-15395-00-00	GASKET, oil sealing	1	
12	97323-08075-00	BOLT	2	
13	97313-08055-00	BOLT	1	
14	97323-08090-00	BOLT	1	
15	92903-08200-00	WASHER, plain (92901-08200)	4	
16	93603-14026-00	PIN, dowel	1	
17	95301-08600-00	NUT	9	
18	92903-08200-00	WASHER, plain (92901-08200)	9	
19	90176-08019-00	NUT, crown	6	
20	90430-08143-00	GASKET	6	
21	256-15362-02-00	PLUG, oil level	1	
22	90430-29050-00	GASKET	1	
23	256-15351-00-00	PLUG, drain	1	
24	256-15353-00-00	GASKET, drain	1	

Oiling System	Wet Sump
Capacity: Dry	2500cc
Oil and Filter Change	2000cc
Oil Change	2000cc
Lubricant: Temp. Above 5°C (40°F)	Yamalube 4* or SAE 20W40 SE
Temp. Below 15°C (60°F)	Yamalube 4* or SAE 20W40 SE
Drain Plug	30 x 1.5: 4.2 m-kj